

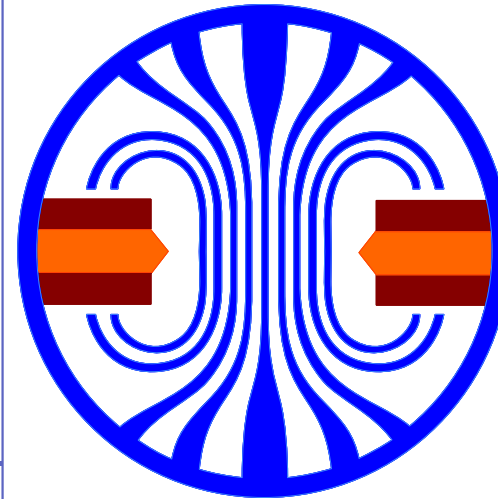
CDT

Cascade Detector Technologies GmbH
Hans-Bunte Str. 8-10
69123 Heidelberg, Germany
www.n-CDT.com

The ^{10}B -based Jalousie Neutron Detector

DENIM 2015, Budapest, 8.09.2015

Christian J. Schmidt



CDT

**Our solution for POWTEX
(FRM-II) as alternative for
 ^3He -filled PSD counter tubes**

POWTEX

Project leader: Andreas Houben
RWTH-Aachen



JCNS
ZAT, ZEL

*Texture
analysis*



Solid state and
quantum chemistry

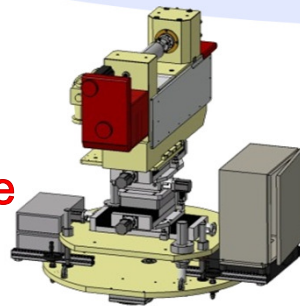
*High pressure
station SAPHiR*

Jens Walter

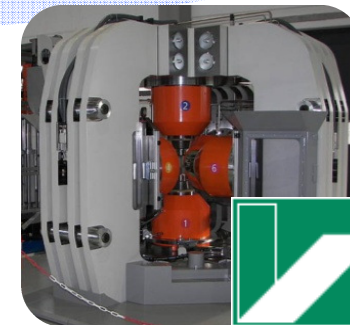
Christian Randau



**Geo-Science
University
Göttingen**



Verbundforschung



Nico Walte

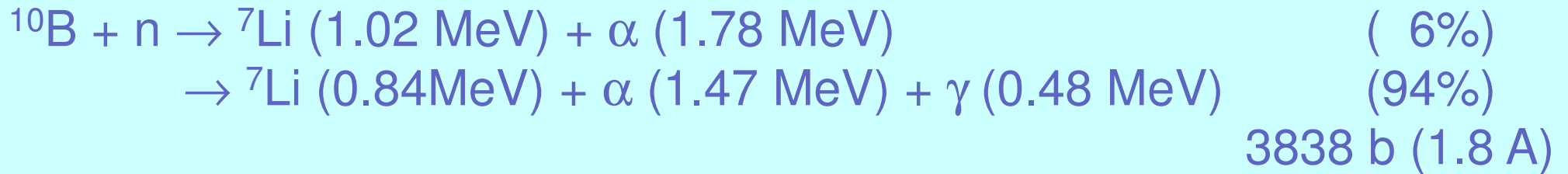


H. Conrad, Th. Brückel, W. Schäfer, J. Voigt, *J. Appl. Cryst.* **41.**, 836 (2008).

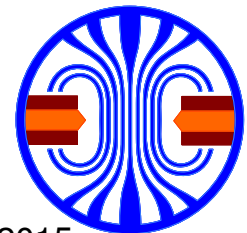
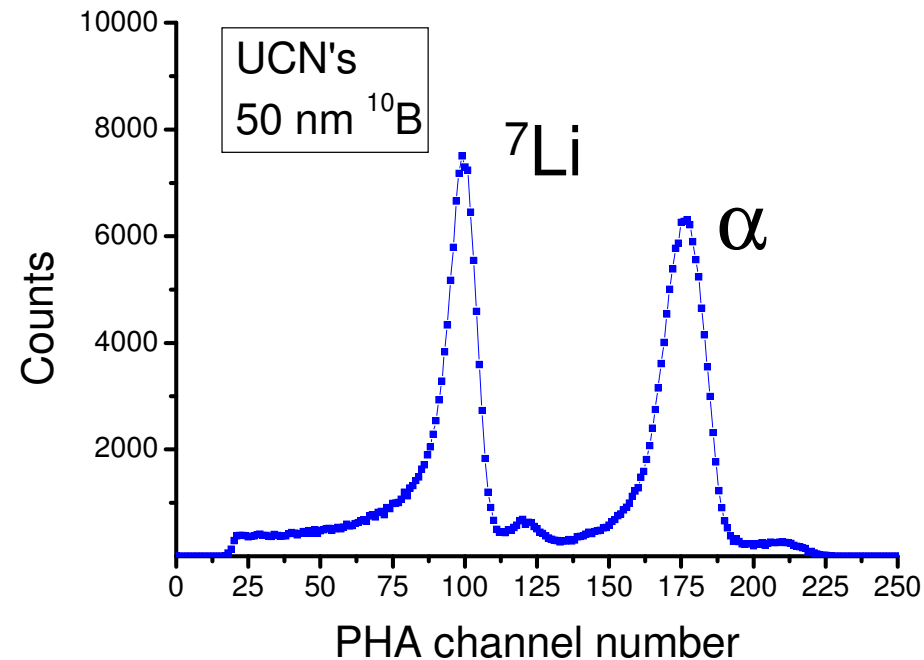
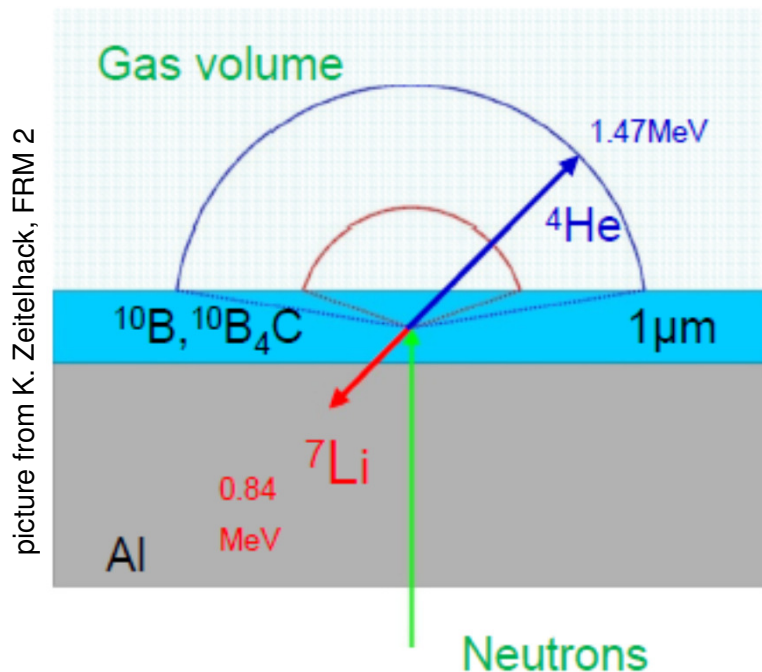
A. Houben, W. Schweika, Th. Brückel, R. Dronskowski, *Nucl. Instr. and Meth. A* **680**, 124 (2012).

CDT GmbH contracted by RWTH Aachen for concept, design and realization at FRM II, cooperation with FZJ/JCNS through JARA

Neutron detection with ^{10}B converters

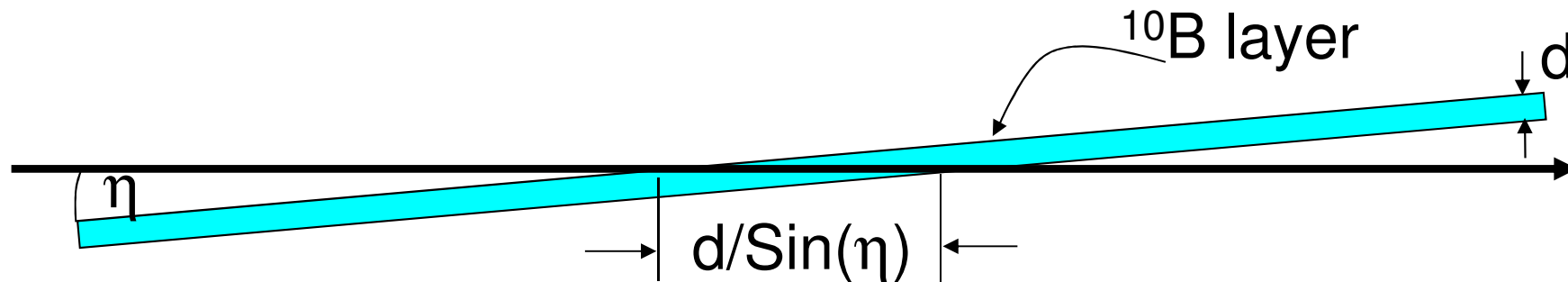


- ^{10}B and $^{10}\text{B}_4\text{C}$ are stable, inert (compared to BF_3) and non hygroscopic (as e.g. Li , BF_3)
- > 96% enriched ^{10}B available (through large industrial demands for ^{11}B)
- large charge-signal inside detector
- Ranges of α (3.14 μm) and ^7Li (1.53 μm) limit single layer detection efficiency to $\sim 5\%$ for thermal neutrons at vertical incidence

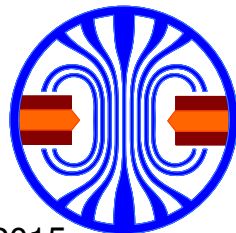


Jalousie for POWTEX

- Jalousie is a detector solution with inclined, solid ^{10}B or $^{10}\text{B}_4\text{C}$ converter layers.
 - Boron coatings are inclined to the neutron path to geometrically enhance converter depth,
 - while nuclear fragmentation products still enter the gas detector to deposit a large charge-signal.

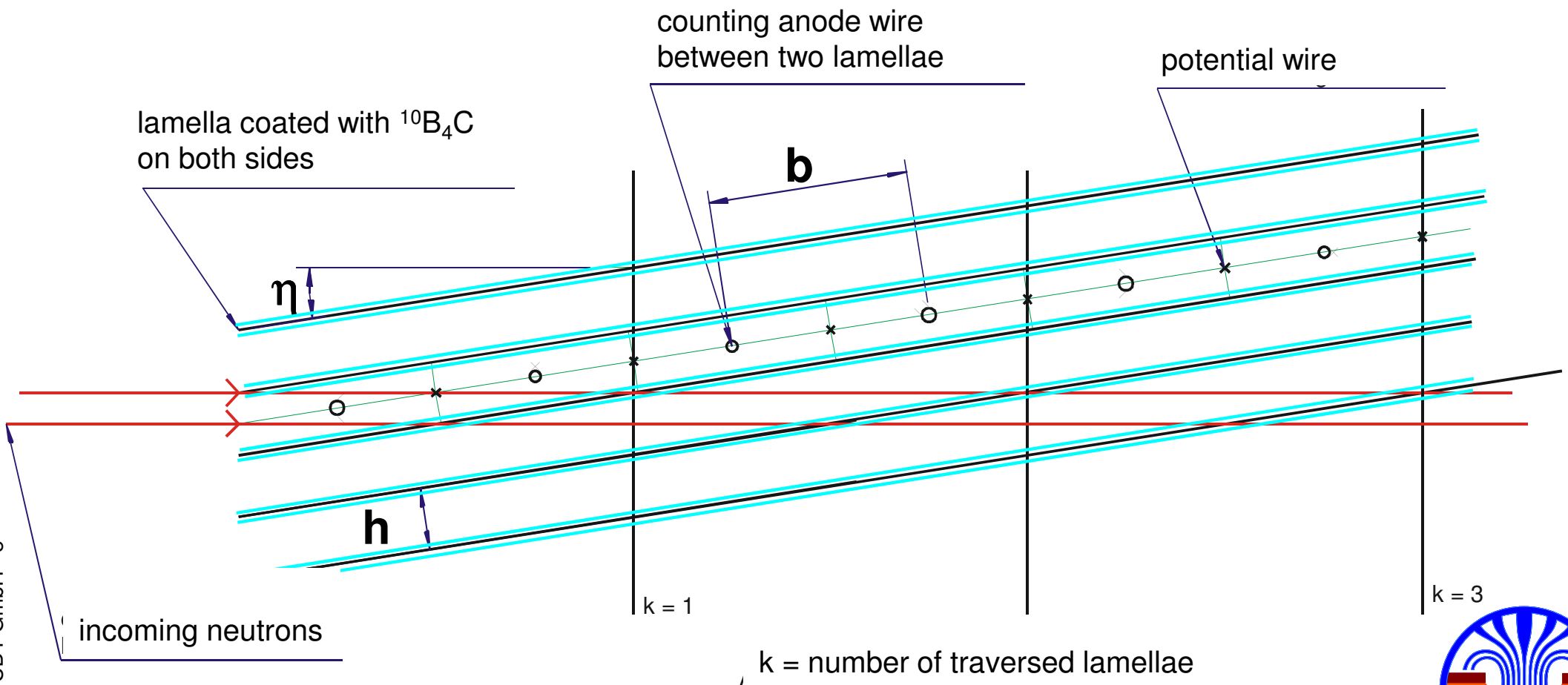


- At $\eta = 10^\circ$ the effective converter depth is 5.75 times higher.

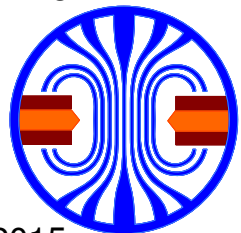


Jalousie: Detector Concept – neutrons at scraping incidence

^{10}B -coated lamellae are inclined to the incoming neutron intensity at an angle of $\eta = 10^\circ$

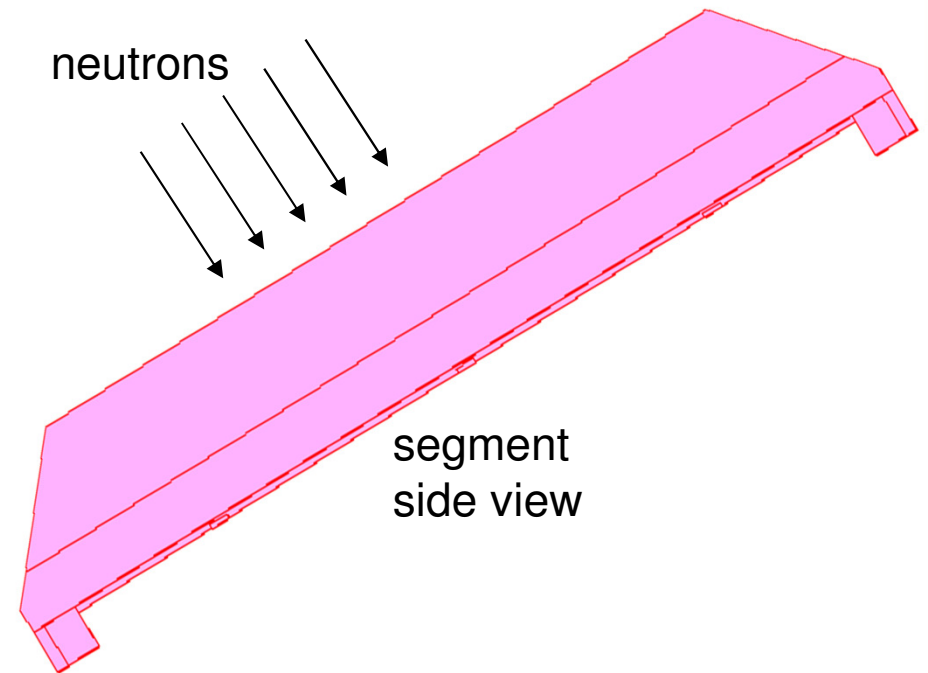
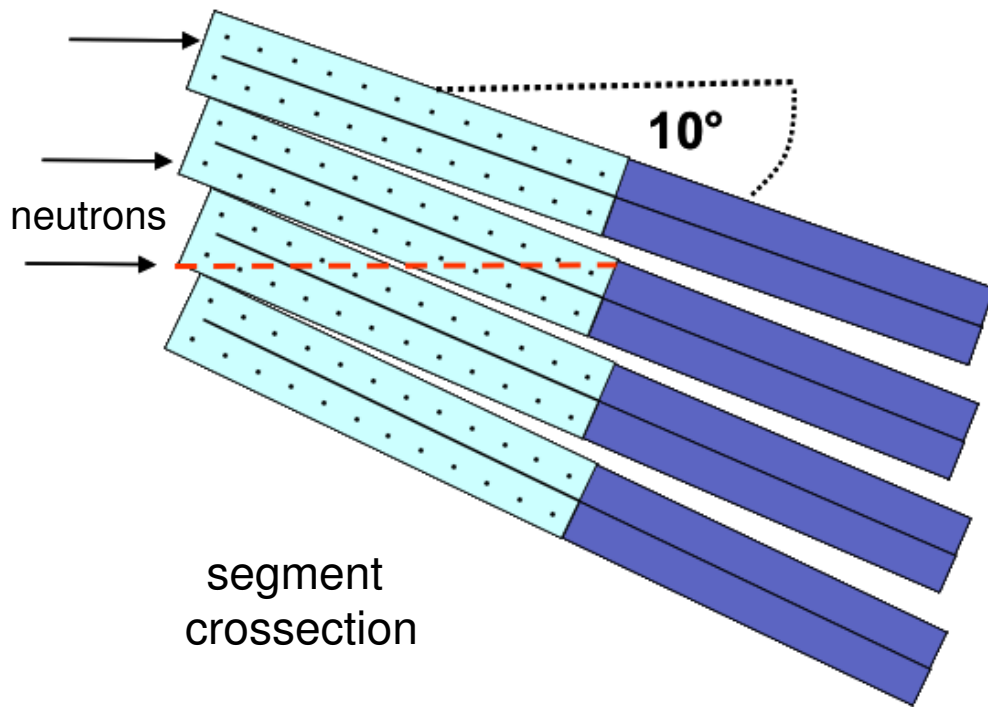


projected depth $k = 4$ (corresponds to 8 Boron layers)



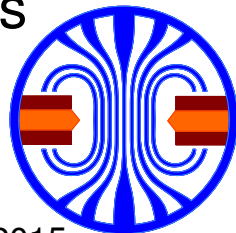
Jalousie: Modular and Segmented

- Any neutron will pass 8 layers of Boron ($1,1\mu\text{m}$) under 10° , overall $46\mu\text{m}$ of ^{10}B
- In-depth detection as well as resolution to achieve TOF resolution



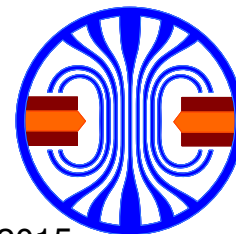
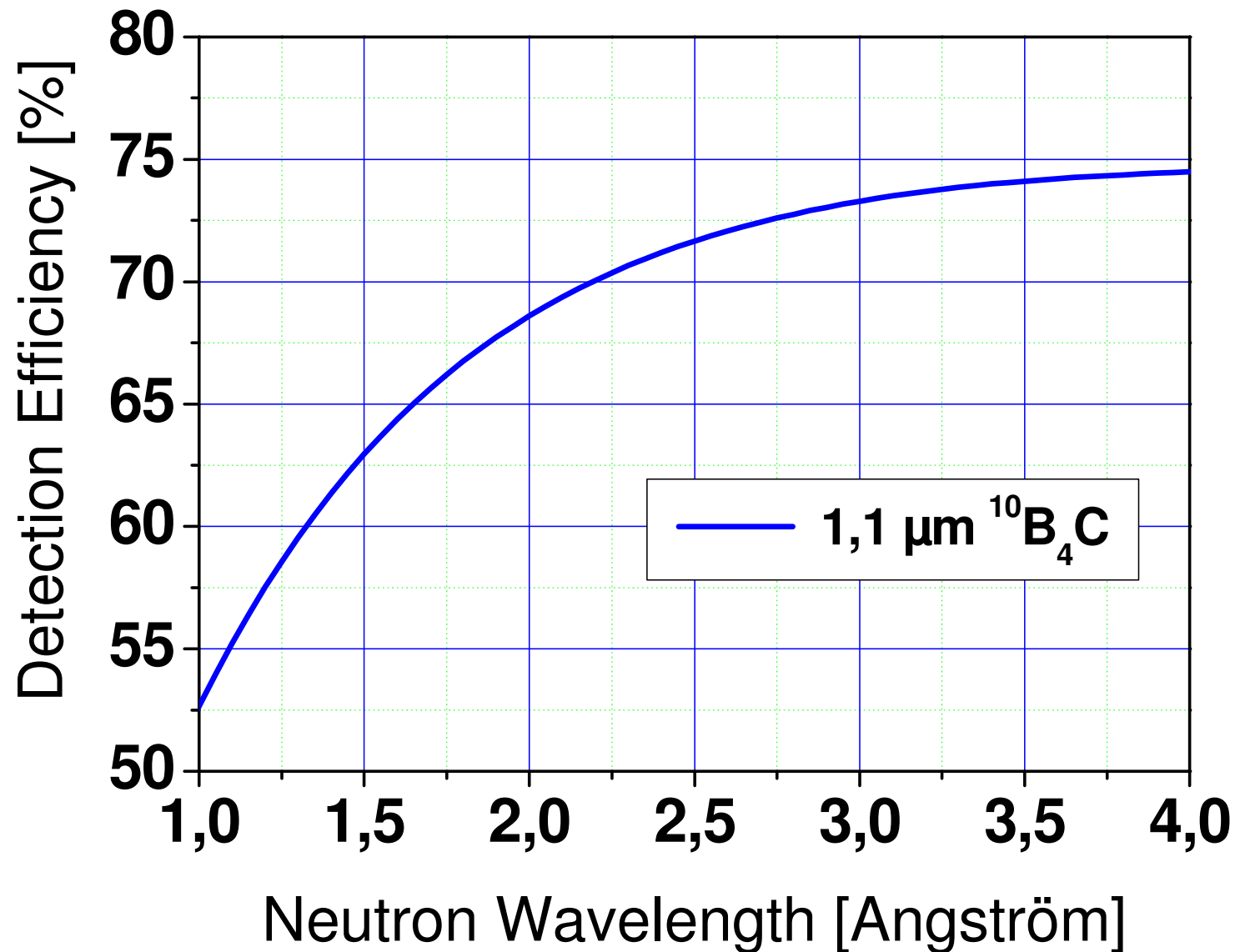
- Modular detector segments as individually operating proportional gas detectors with two anode planes each that may be assembled to cover large areas

**From point of view of incoming neutrons:
the stack of inclined lamellae looks like a „Jalousie“ or Venetian blind.**

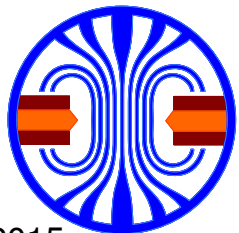
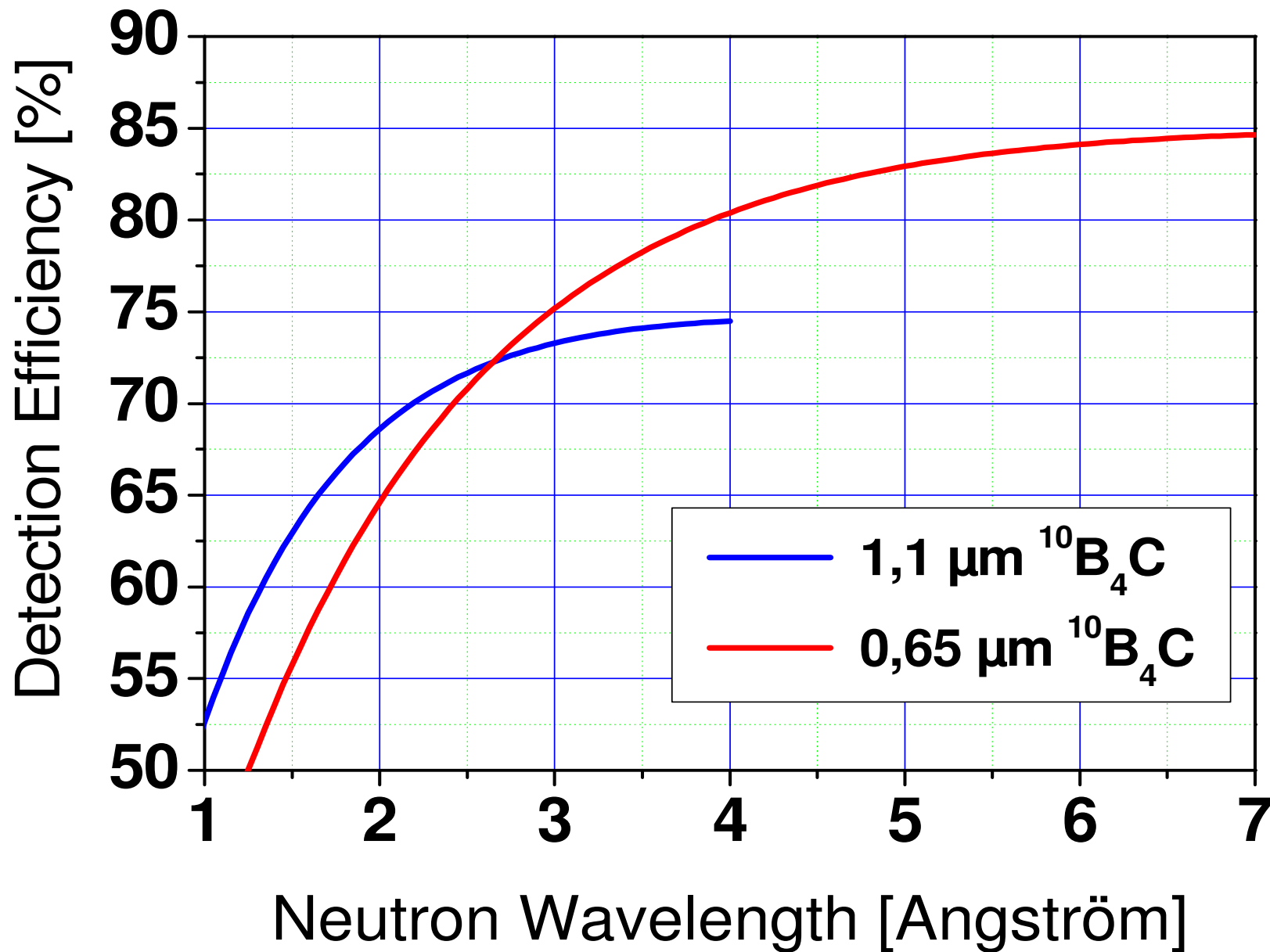


Projected Detection Efficiency

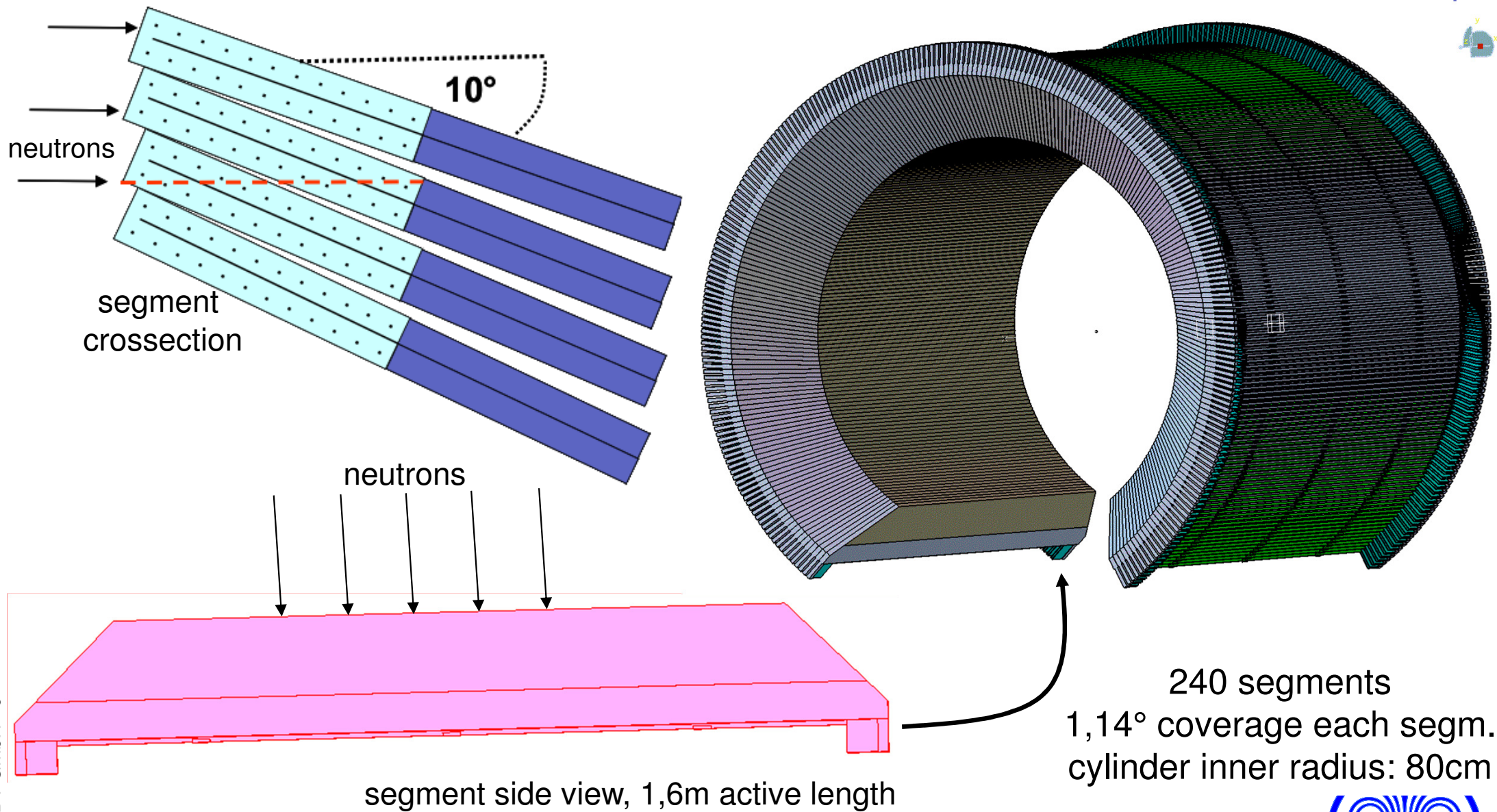
Efficiency as function of wavelength, $\eta = 10^\circ$, 8 $^{10}\text{B}_4\text{C}$ layers



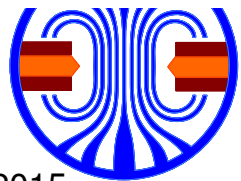
Efficiency may be optimized for the application



Jalousie Configuration for the POWTEX cylinder



All-active detector entrance area, no blind areas !

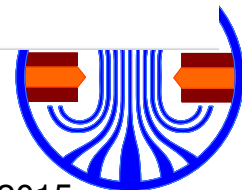
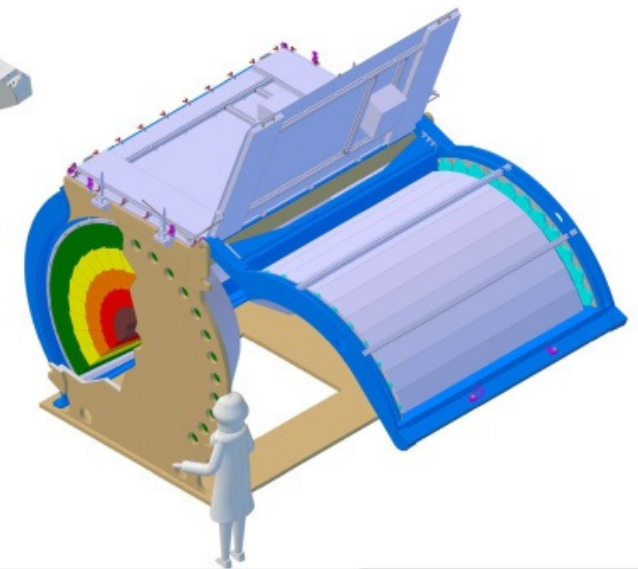
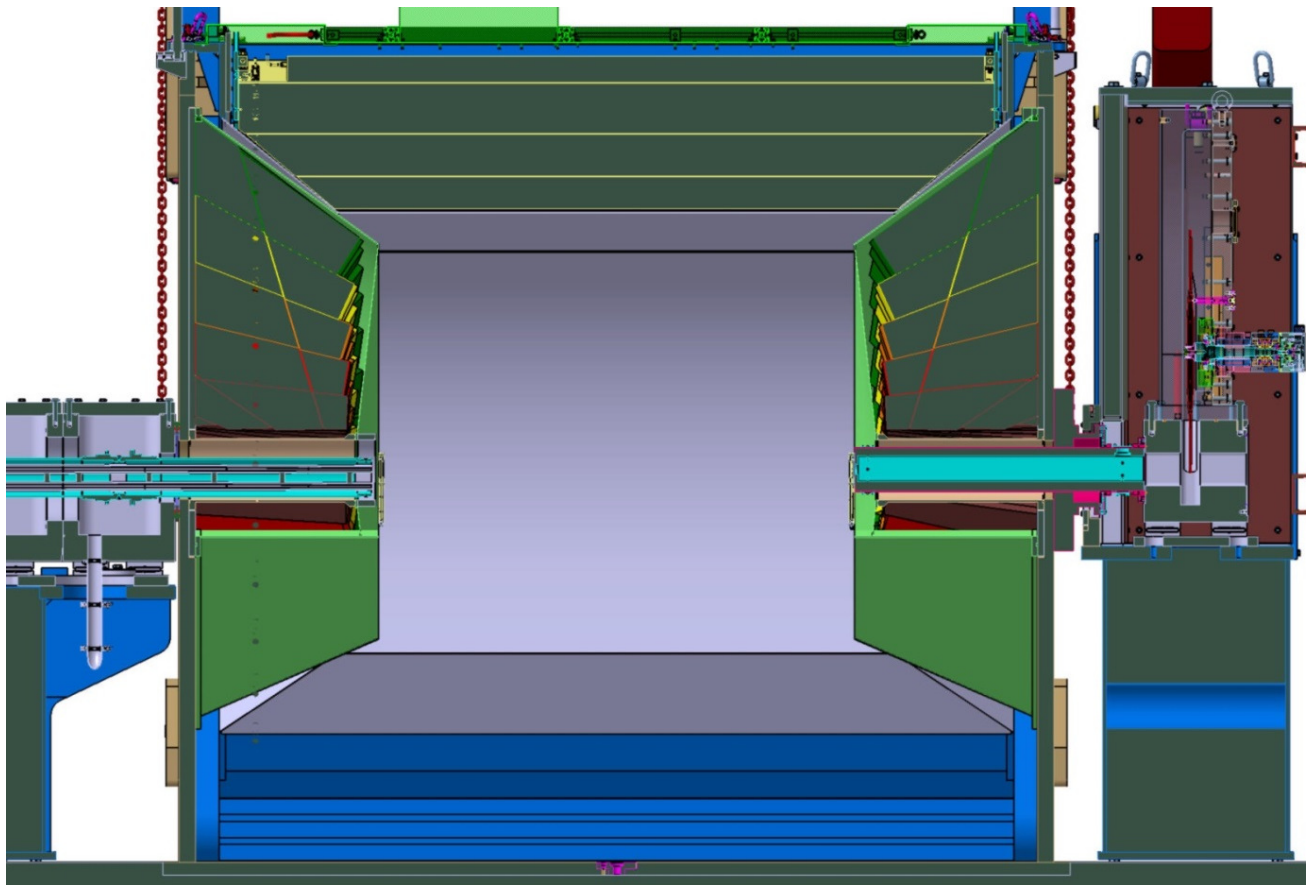


POWTEX Instrument, towards 4π -Coverage

- Cylinder jacket coverage 274° , 240 segments
- Two end-caps, ϕ -coverage 276° each
- No coverage on bottom \rightarrow space for instrumentation
- 2 Mio. active Voxels, 60.000 analog ASIC r/o channels

POWTEX

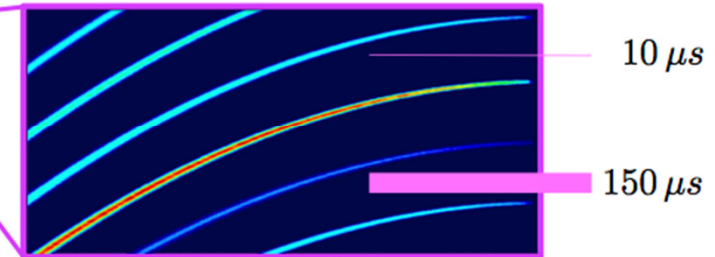
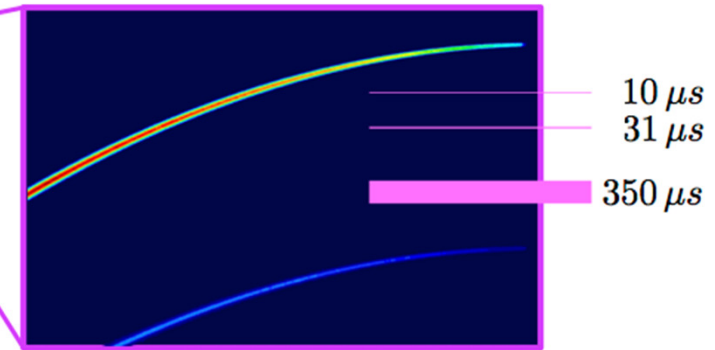
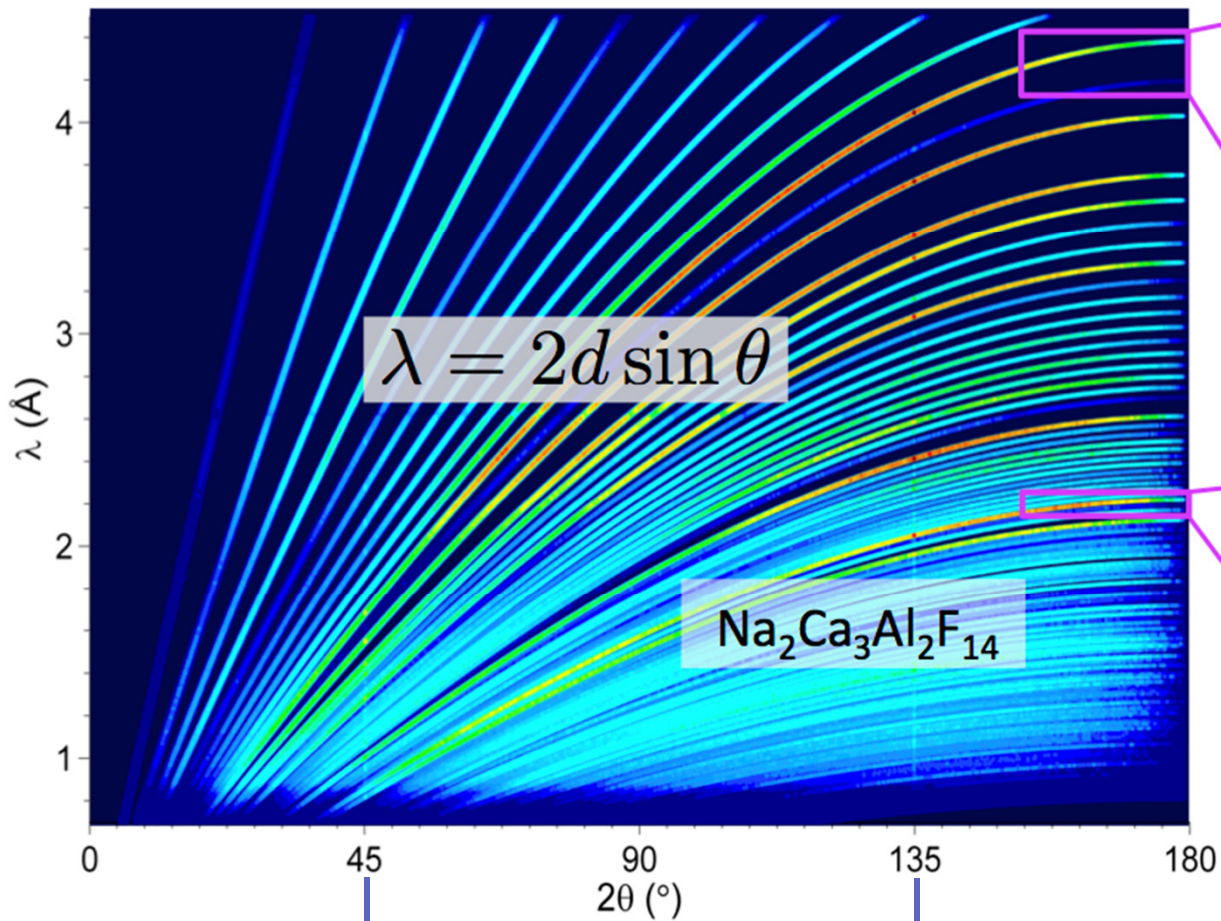
9 sqm detector area
overall blind area $< 5,8\%$



Neutron Powder Diffractometer POWTEX

example: NAC standard

with pulsed beam, ToF $\sim \lambda$

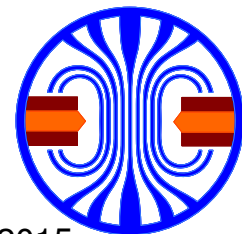


forward
endcap

barrel jacket

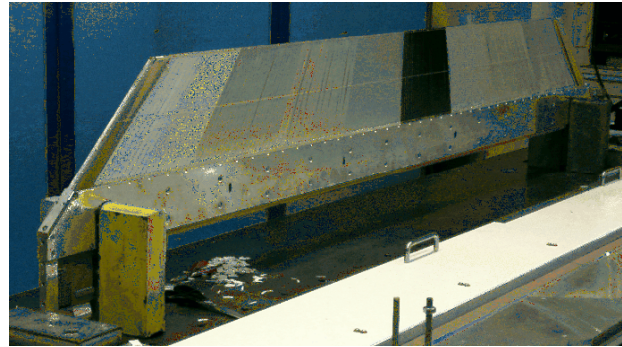
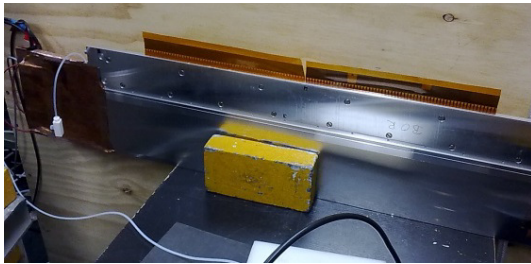
backward
endcap

POWTEX



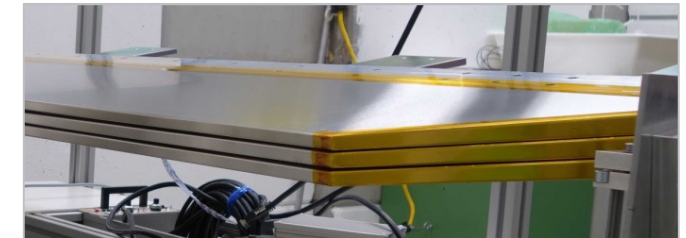
Realization of POWTEX-Jalousie at FRM II

- Jalousie was elaborated in two prototyping iterations.



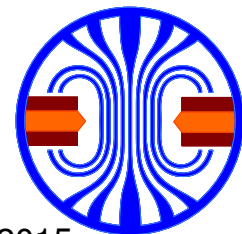
module pair
at FRM II, HEIDI

- Third iteration: Production pre-series (12 segments).



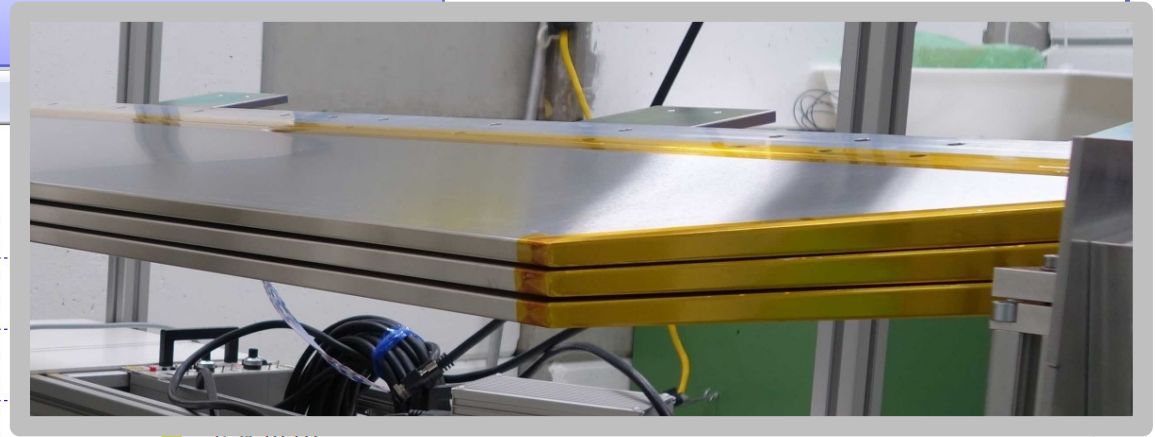
- Serial Production started,

**26/240 segments assembled, ~40% coating done (~280 sqm),
all electronics manufactured
assembly capacity: ~3 segments per week**

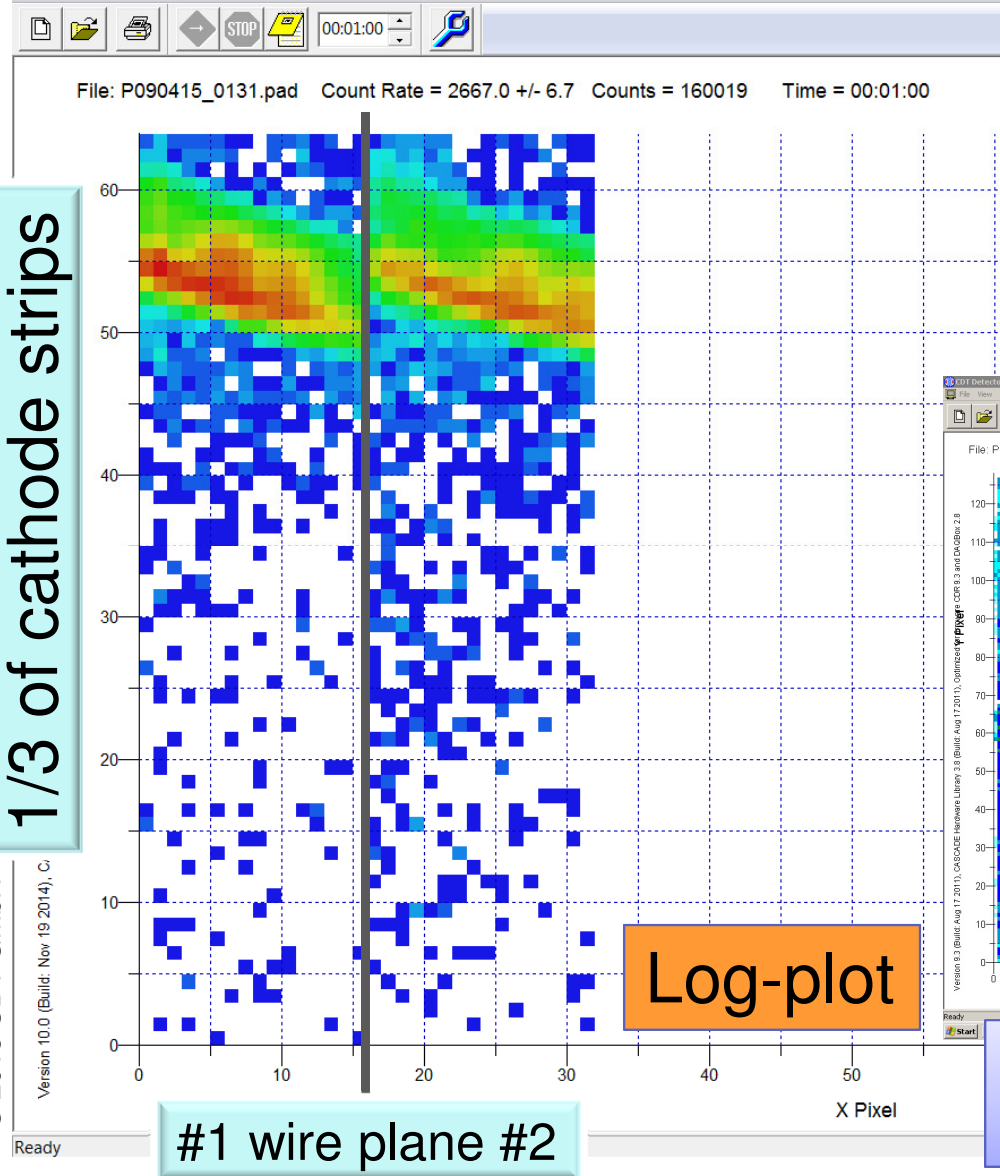


Measurements at Triga Reactor Mainz

Beam from collimated slit onto Jalousie segment at 10°
(both wire planes shown side by side)

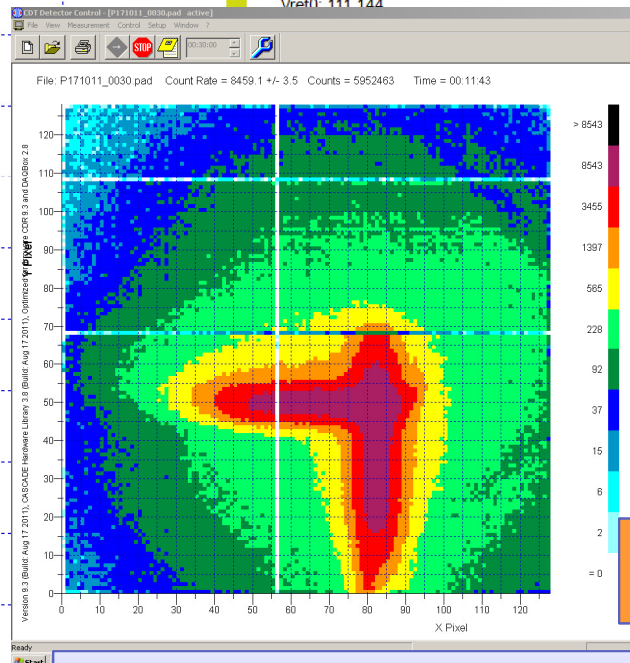


1/3 of cathode strips



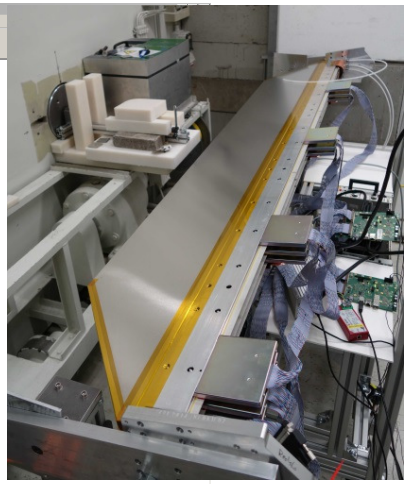
Log-plot

#1 wire plane #2



Log-plot

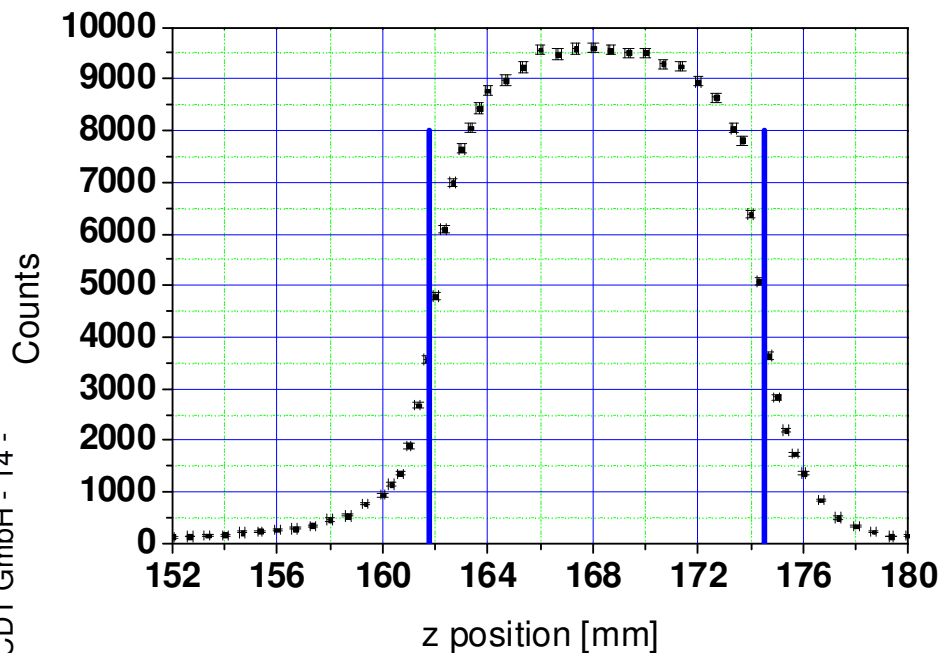
Uncollimated beam profile measured with
CASCADE 2D-200



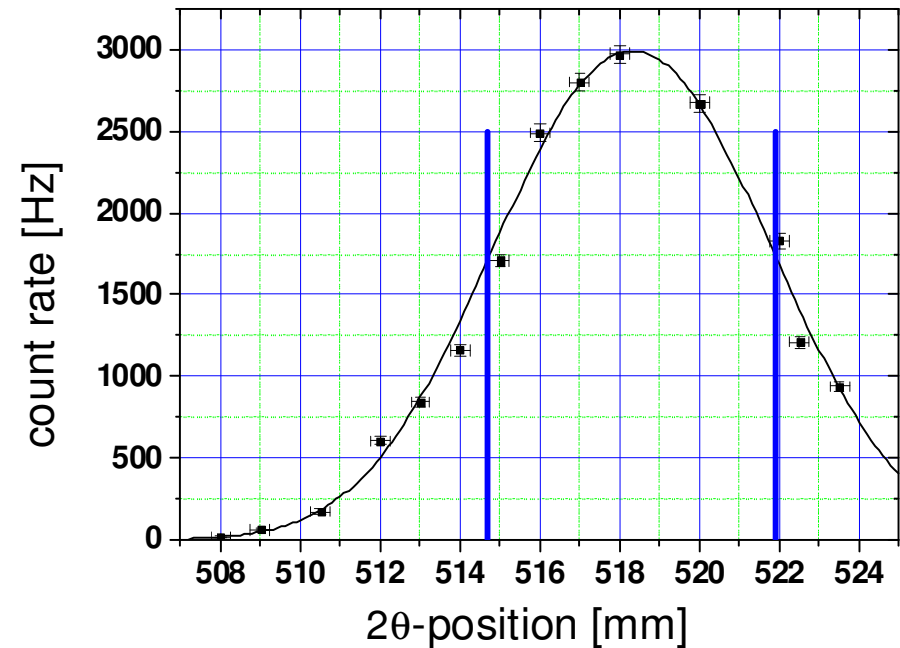
Measurements at Triga Reactor Mainz, Prototype II

employing collimator:
beam width 0,5mm in detector

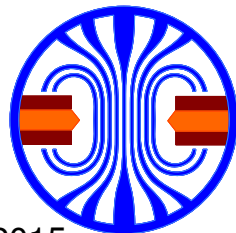
Resolution scan across anode wires



Resolution scan across cathode strips



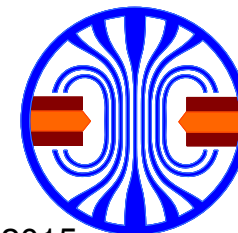
measured resolution: $\Delta 2\theta = 0,38^\circ$ FWHM



Jalousie Specifications to meet POWTEX Needs

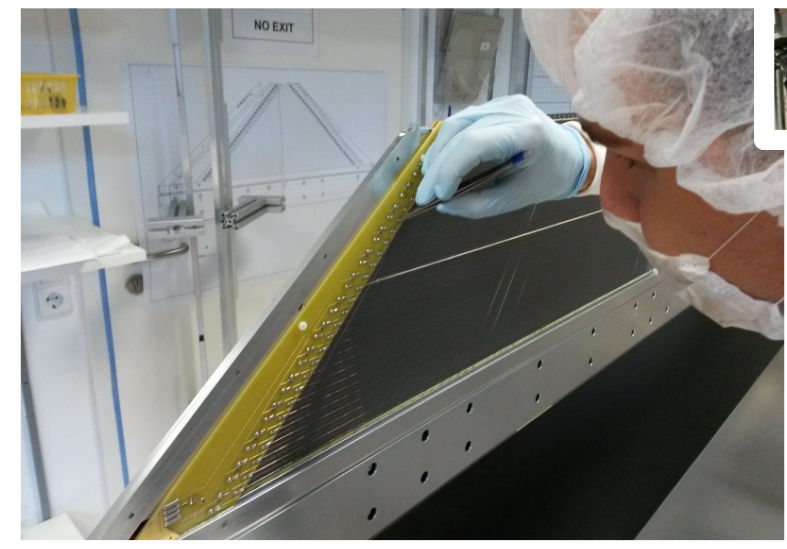
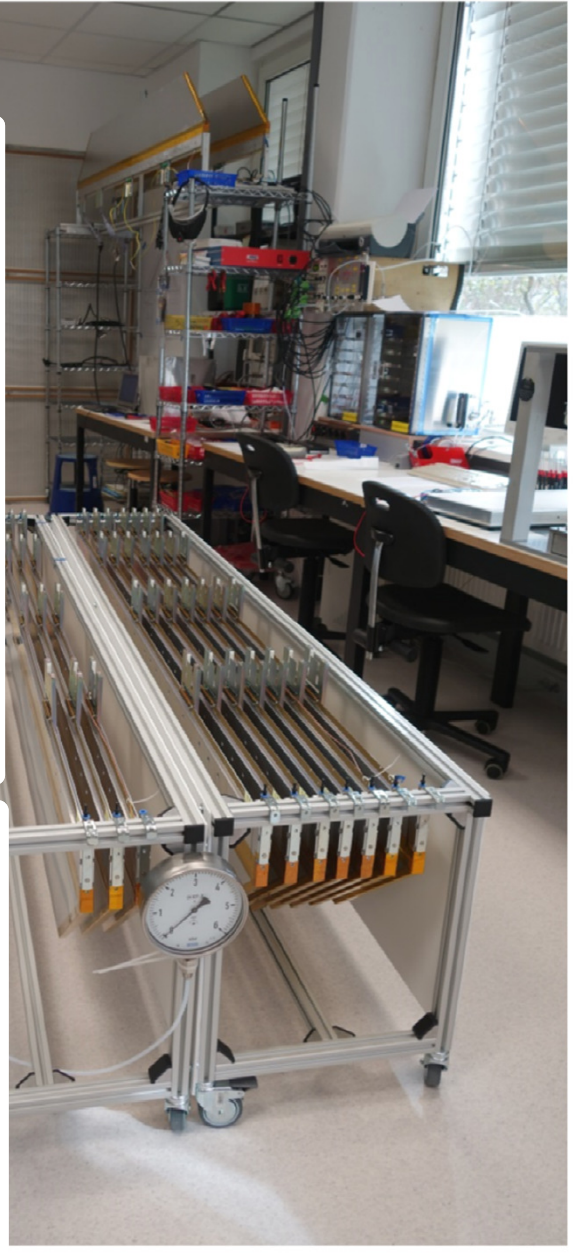
Parameter	Design	Value
Accumulated detection efficiency	<ul style="list-style-type: none"> ■ 8 boron layers ■ inclined at 10° 	<p>> 52% (1.0 Å)</p> <p>> 65% (1.8 Å)</p> <p>> 72% (2.5 Å)</p>
spatial resolution (2D) (at ambient counting gas pressure) 3D in depth → TOF	<ul style="list-style-type: none"> ■ width of cathode readout strip $\Delta 2\theta = 0,469^\circ \sim 6 \text{ mm}$ ■ lamellae height $h = 7,9 \text{ mm}$ at window corresp. to $\Delta\varphi = 0,566^\circ$ 	<p>resolution in 2θ: 0,38° (FWHM)</p> <p>resolution in φ: 0,665° (FWHM)</p>
TOF resolution	Anode spacing $b = 15,6 \text{ mm}$	2,7 – 6,9 μs (FWHM)
Count rate per segment	limited by coincident read-out of cathode and anode	2MHz @ 10% dead time
Count rate per readout ch	limited by ASIC shaping time constant	333kHz @ 10% dead time

- **Very low γ -background:** Low-Z converter material ^{10}B , alpha versus e-ionization density
- **Long term stability** due to continuous purge of cheap counting gas through detector.



Detector Segments in Production at CDT GmbH

current capacity:
3 segments per week



© 2015 C

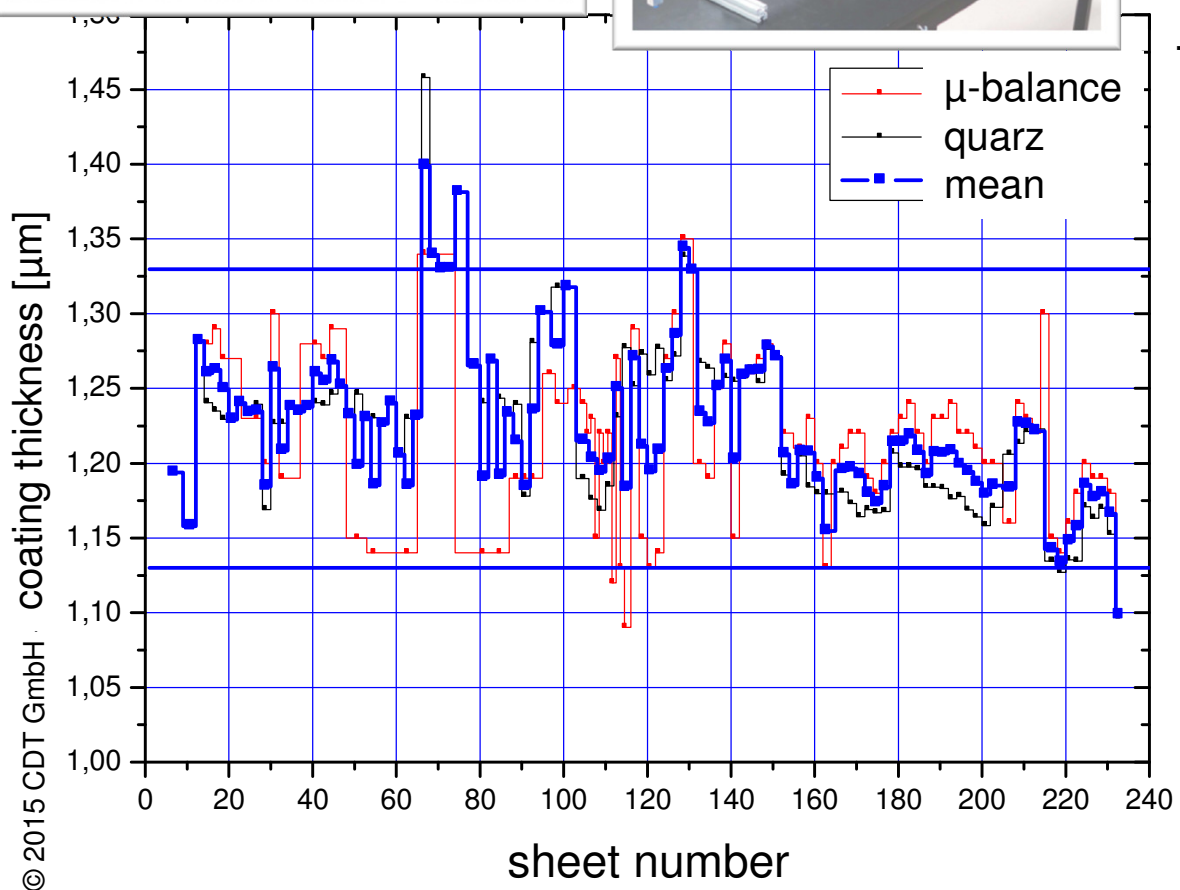
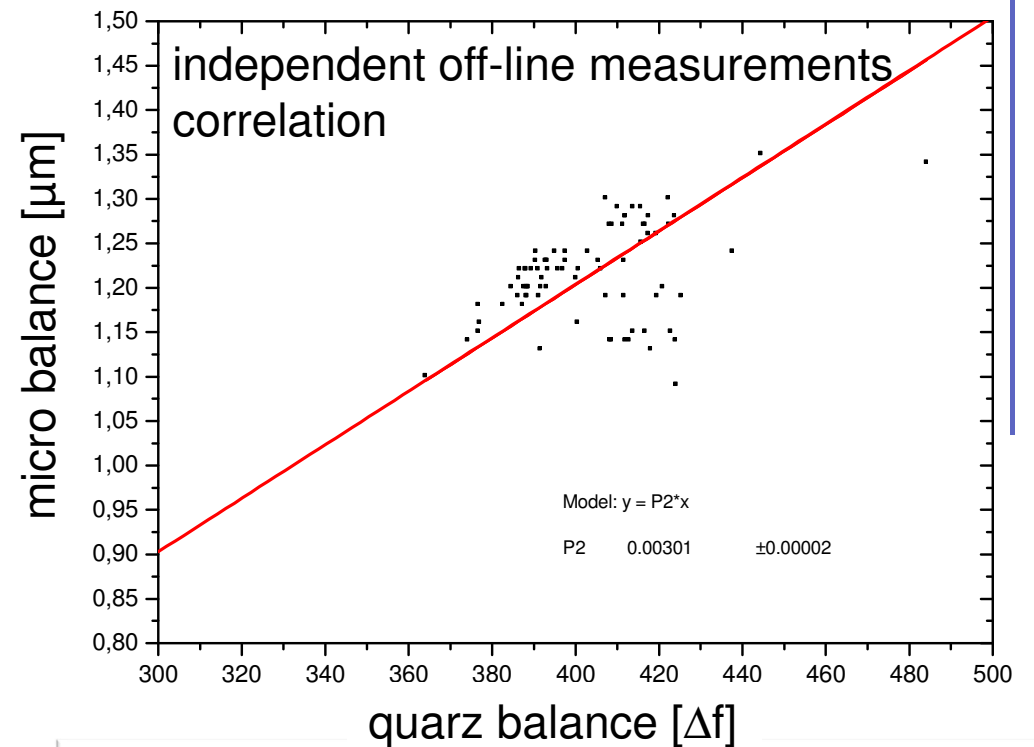
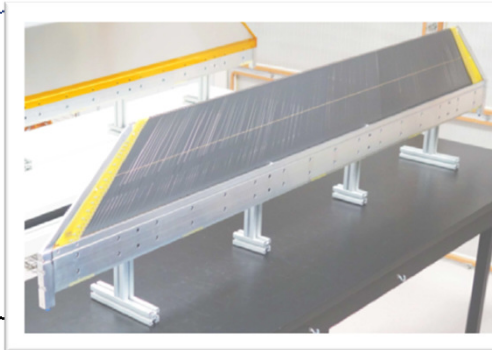


$^{10}\text{B}_4\text{C}$ Coating for POWTEX

280 m² coated ~ 40% of total area (700 m²)



cathodes coated by
Fraunhofer Institut IST

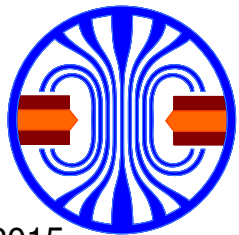
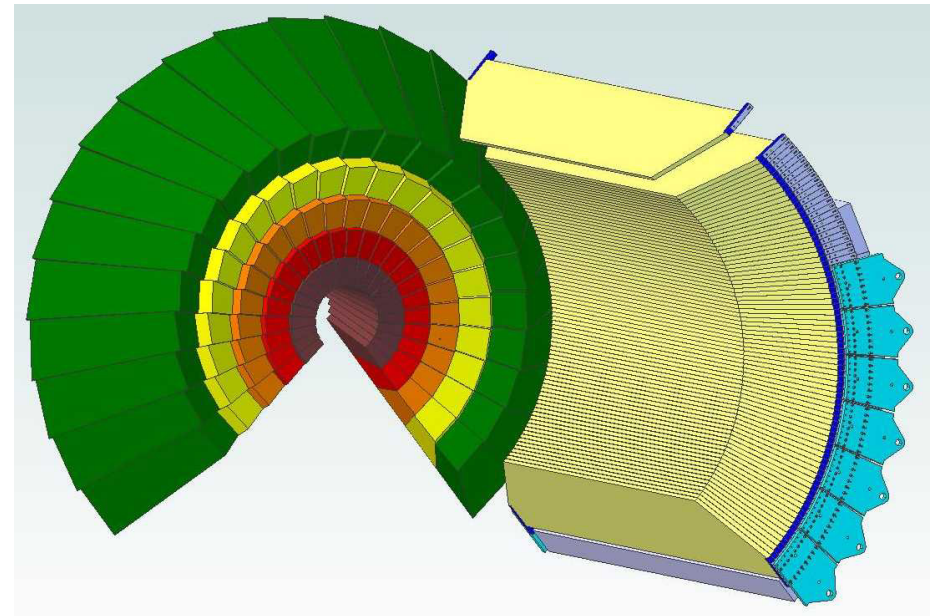
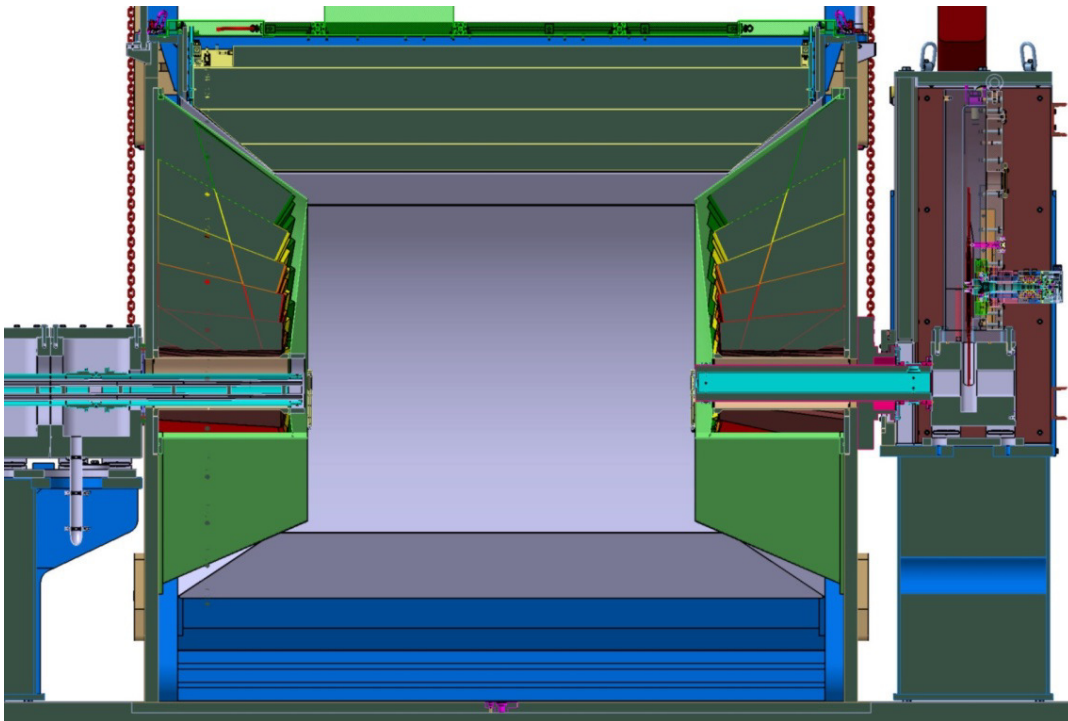


Coating at S-DH
our neighbor and expert in
neutron guides

POWTEX End-Cap Concept

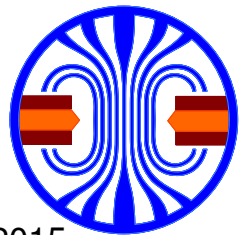
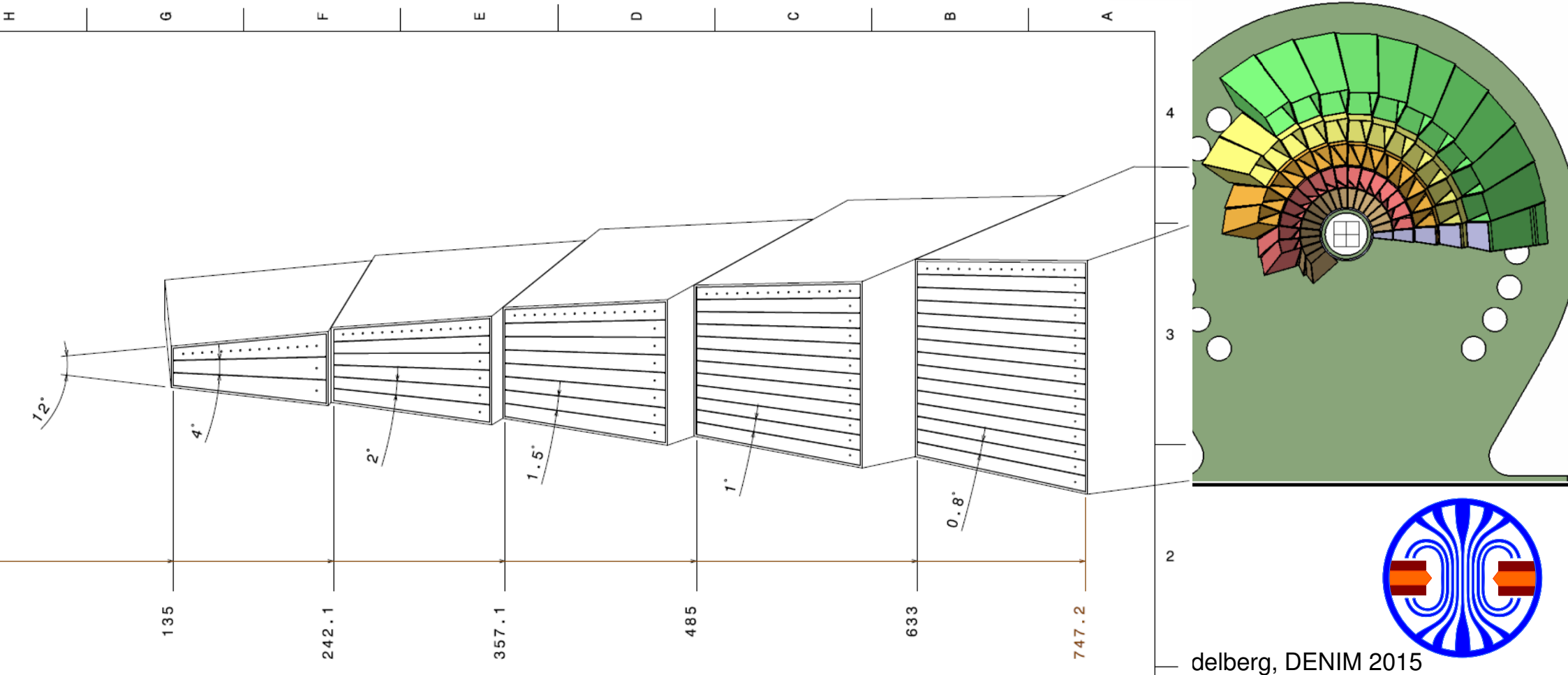
- Two end-caps, covering 276° each
- 12° -segments with similar lamellae structure.
- Anode wires oriented in direction of the neutron path → avoid blind areas!

■ Overall blind area $< 5,8\%$



POWTEX End-Cap, anode-wires oriented to sample

- End-cap engineering design and prototyping ongoing
 - 12°-Segment substructured in 5 submodules
 - 10° inclination in $\varphi \rightarrow$ detection efficiency + avoid blind area!
 - 10° inclination in $2\theta \rightarrow$ avoid blind area between submodules!



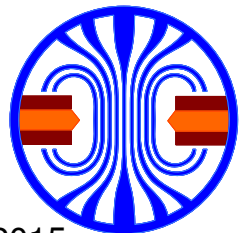
POWTEX End-Cap

- Prototyping of sub-module 3 in autumn

Challenges:

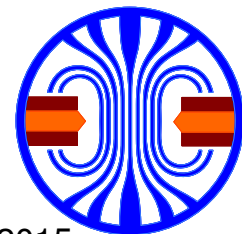
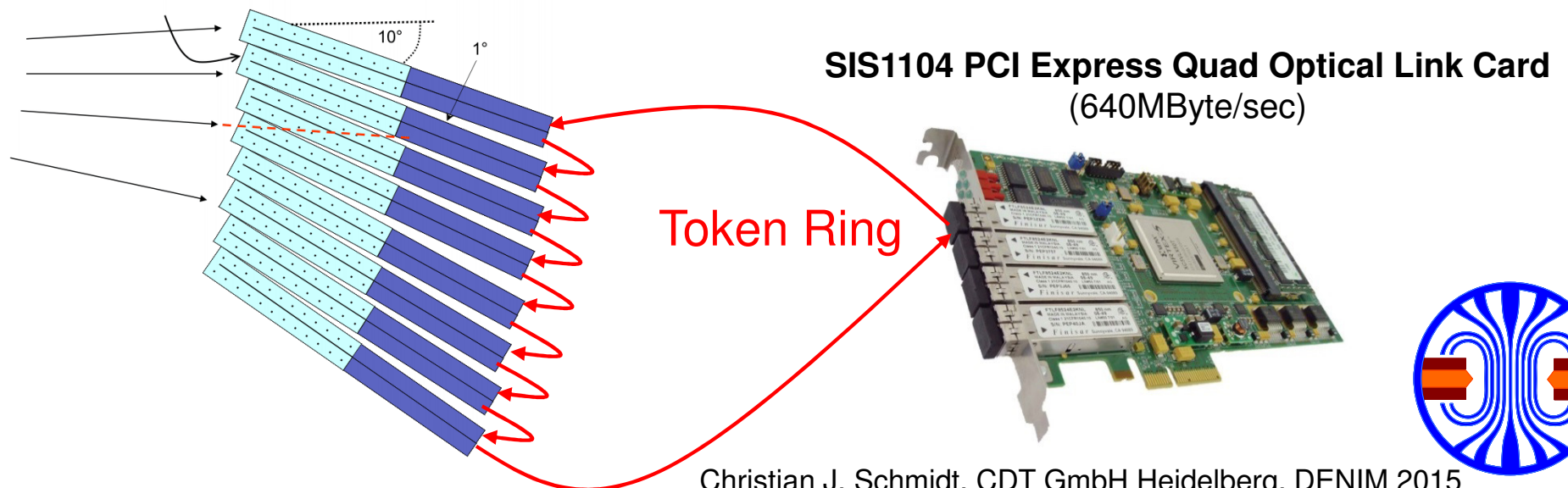
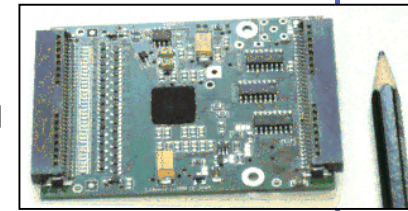
- 3D-Structure
 - Sealed Aluminum housing
 - Assembly procedures
 - Contacting electrodes
-
- Production pre-series (four 12°-segments)
 - Serial production in 2016 (full additional 42 segments)

POWTEX project finalization in spring 2017

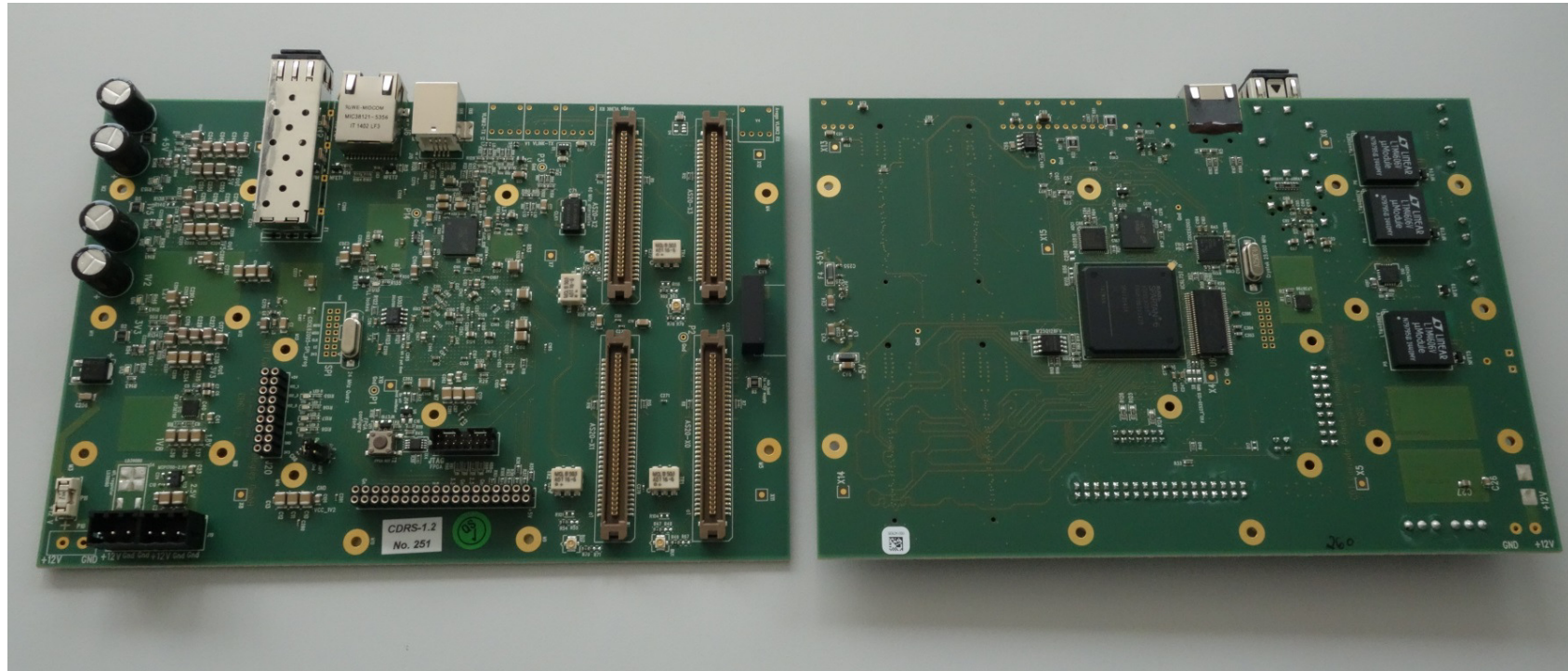


Electronic Signal Readout and DAQ

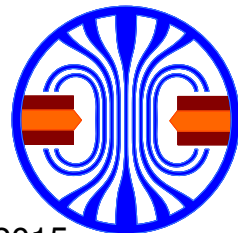
- Readout of individual channels through readout-ASIC CIPix-1.1, 60.000 ch
- Position identification and event reconstruction via coincidence identification in a local, module based FPGA, 2 Mio. volume elements (VOXELs)
- Data readout through Struck daisy-chained GBit optical link (SIS1104)
 - One GBit optical link transmits at least 12,8 Mio. event mode data elements per second (64 Bit per event defined for POWTEX).
 - More bandwidth through segmentation into several readout areas



CDRS: 256-channel read-out for POWTEX, 2D-200 or 2D-300 detector

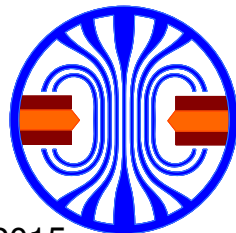


- Spartan-6 FPGA
- opt. Gbit interface
- 4-fold CIPix-ASIC interface
- Clock recovery and synchronisation to global time
- 4ch ADC (60 MHz, 10 bit) → pulse height analysis
- DDR-RAM on board
- LVDS interface
- Avago opt. I/O interface
- Digital-IO diagnostic sensor interface
- Powering via 48V/24V (galvanically decoupled)

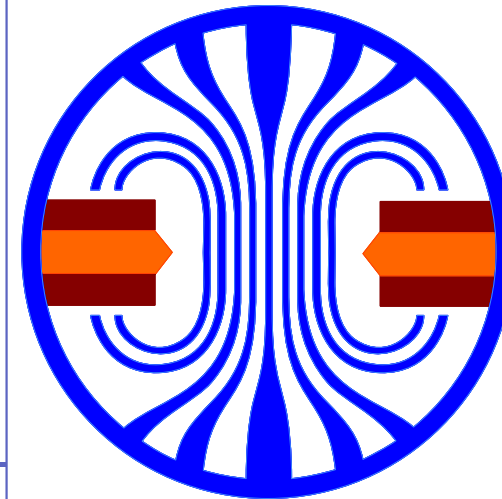


System capability and scalability of CDRS

- Token-Ring readout along the daisy chain
 - distribute bandwidth where it is needed
- Star-shaped clock distribution and backup communications channel
- System safety previsions:
 - Three-fold concept to access for firmware upgrades
 - Guaranteed access even with faulty firmware installed
 - Three-fold clocking means
 - Two-fold controls access



CDT
CASCADE Detector
Technologies
GmbH



CDT

- Neutron Detectors
- Readout Electronics
- Complete Systems
- ^{10}B Coatings

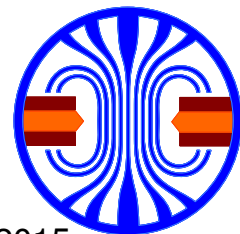
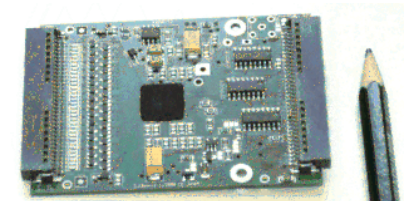
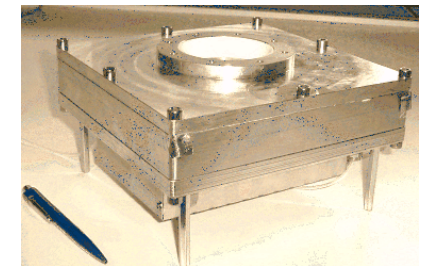
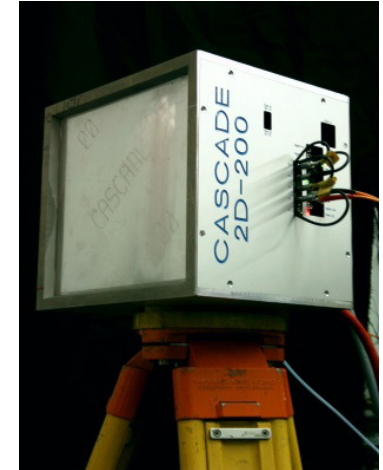
since 2006
a university spin-off dedicated to
neutron detector technology

CDT GmbH
Hans-Bunte-Str. 8-10
69123 Heidelberg
Germany

www.n-cdt.com

CDT CASCADE Detector Technologies GmbH

- Founded in 2006 as spin-off of Physikalisches Institut Heidelberg
- Focus: ^{10}B based area detectors for thermal and cold neutrons as complete system solutions with electronics and software
 - JALOUSIE detector, the alternative for ^3He PSDs
large areas, medium resolution → POWTEX
 - CASCADE 2D-200 – high rates GEM-based solution with extraordinary contrast of 10^5 . → expansion to 2D-300
 - CASCADE-MIEZE – special variation to resolve 1MHz intensity variations
 - CASCADE-BM position sensitive Beam Monitors
 - UCN detectors
 - ASIC and FPGA-based multi-channel readout electronics
- Customers: FRM-II, FZJ, ESS, PSI, ILL, KIT (IBR-II), IHEP (CSNS, China), KEK & JAEA (Japan) via REPIC, KACST (Saudi Arabia),



CDT Business Resources

- Equity capital: currently ~ (190 + 100 + 100) TEuro

- Current human resources:

10 FTE with additional ext. engineering capacities, further buildup ongoing

- Company premises: > 600m² for lab-, production- and office space,

- High throughput, large area $^{10}\text{B}_4\text{C}$ coating facility at hand (~ 2 m²/day)

(cooperation with S-DH), metallic Boron coating

