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ENGINEERING SUMMER SCHOOL

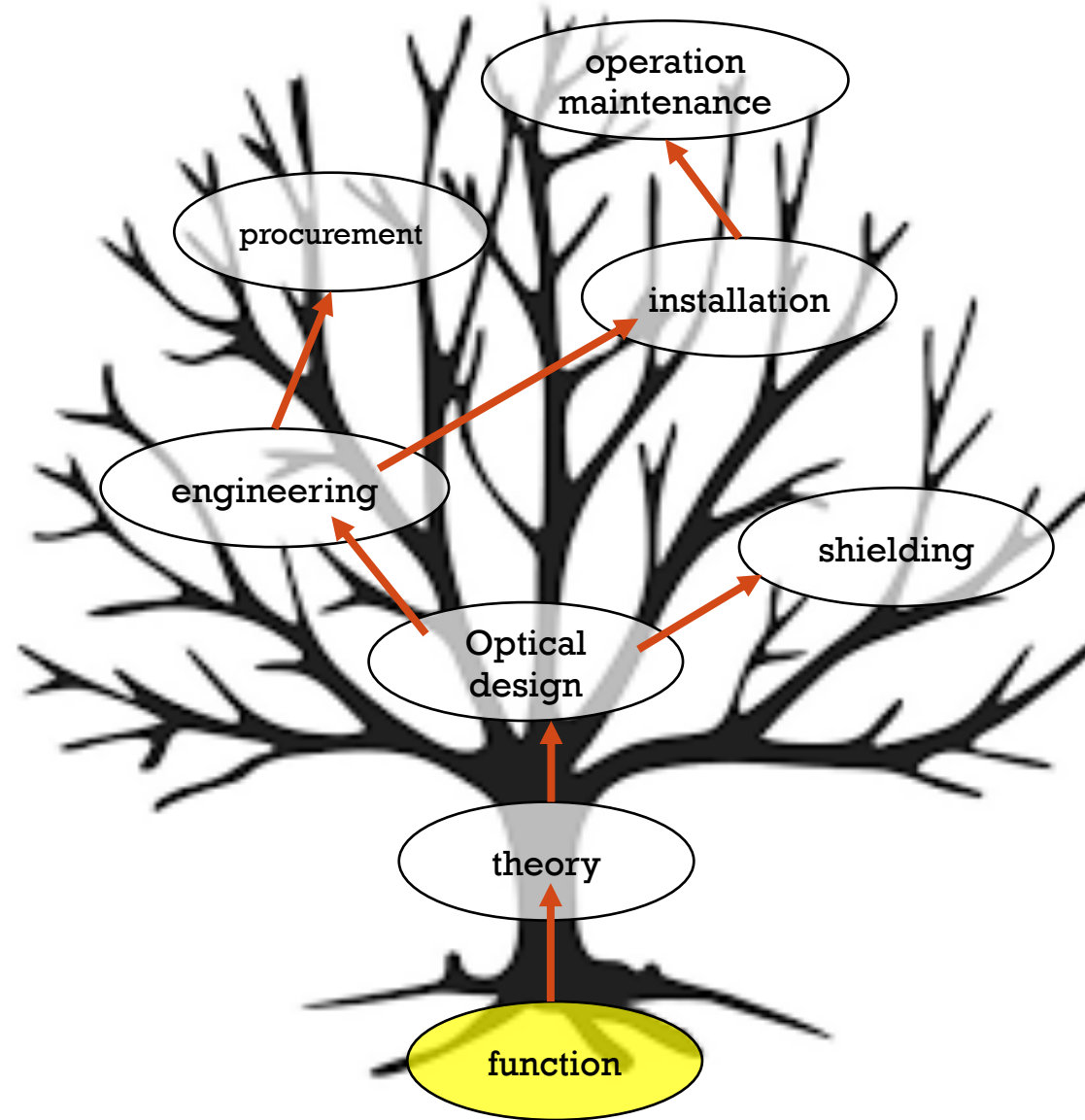
Part I

An introduction to Neutron Guide Systems

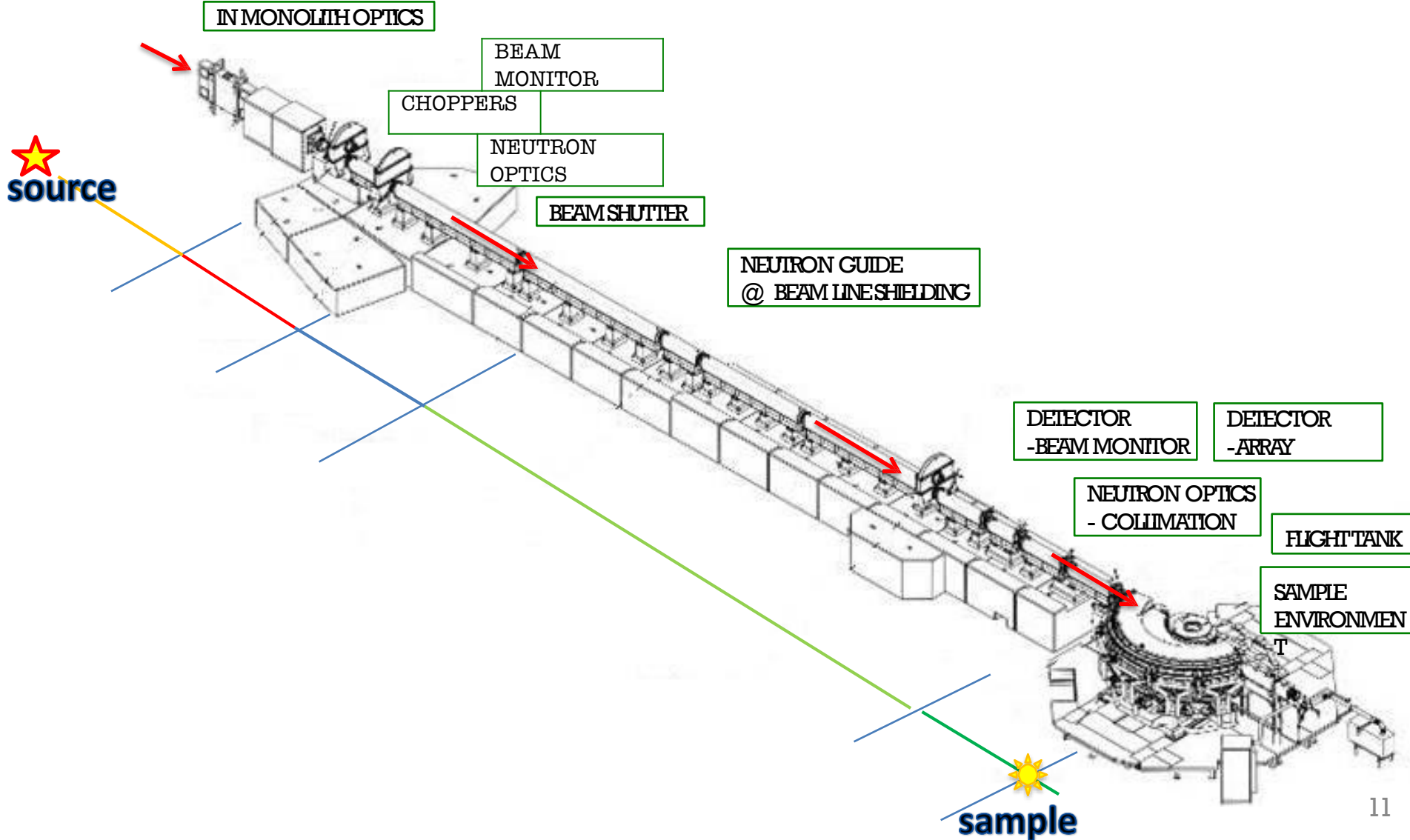


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COURSE STRUCTURE

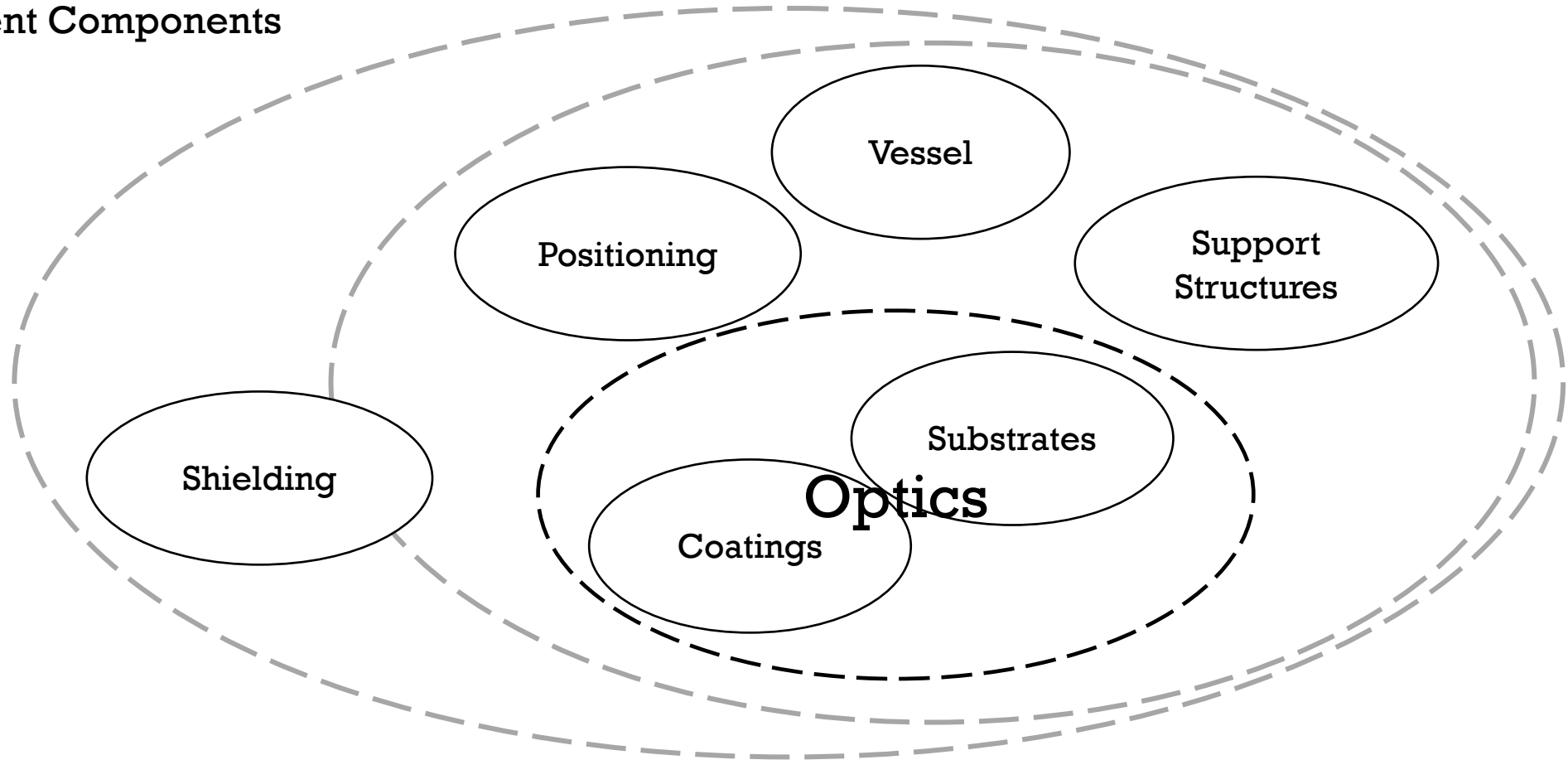


SOURCE TO SAMPLE



SYSTEMS MAP

Instrument Components



WHY, FUNCTIONALITY

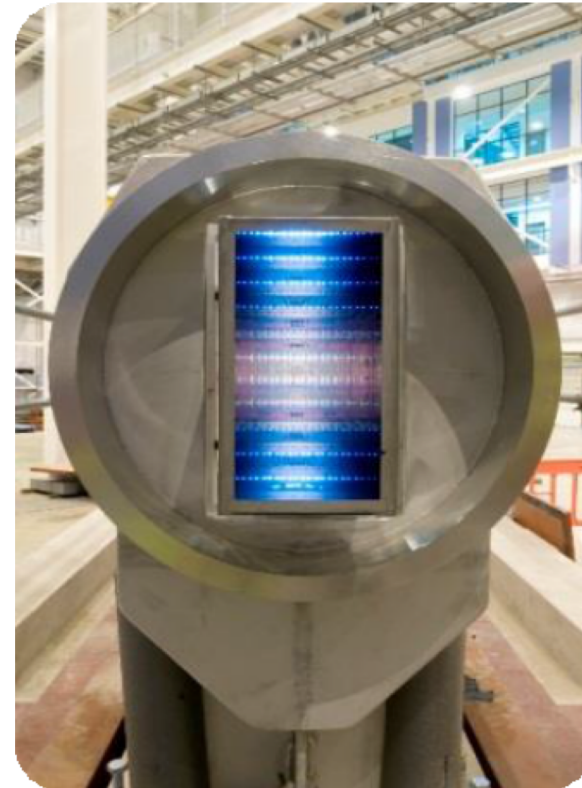
You can't make neutrons so don't lose them !

What we want

- Transport Neutrons
- Filter Neutrons
- Beam section & profile

What we have to do

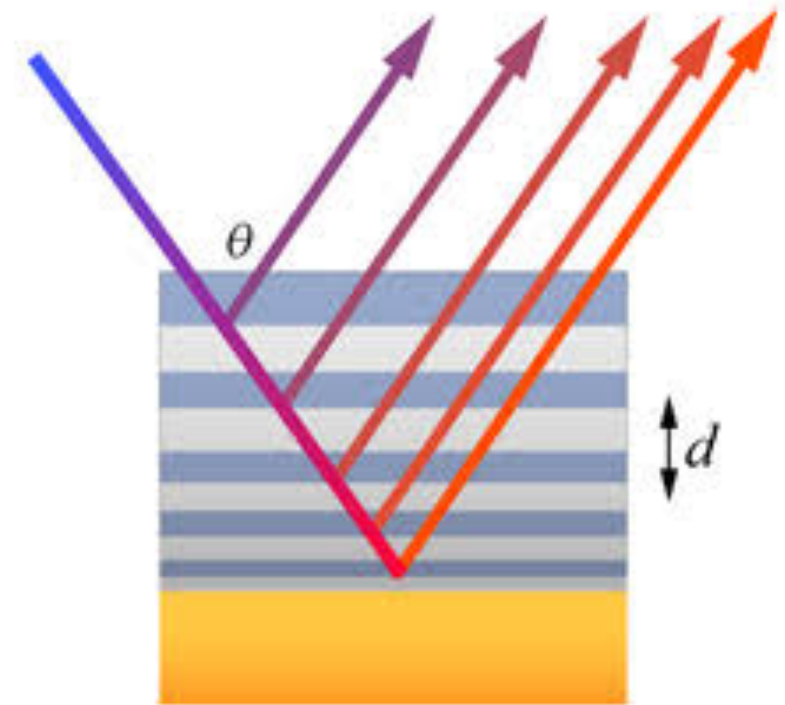
- Operate safely
- Long service life
- Minimise lifetime costs



HOW IT WORKS

THEORY

- Key points
 - Guide functionality
 - Transport
 - Wavelength selection
 - role in instruments
 - How it works
 - Theory
 - Features
 - Coatings
 - Substrates
 - Windows
 - Polarizer
 - Effects of misalignment



OPTICAL DESIGN

How theory drives the design a guide

- Critical angles
- Curved guides
- Coping with Interruption

Design criteria for performance

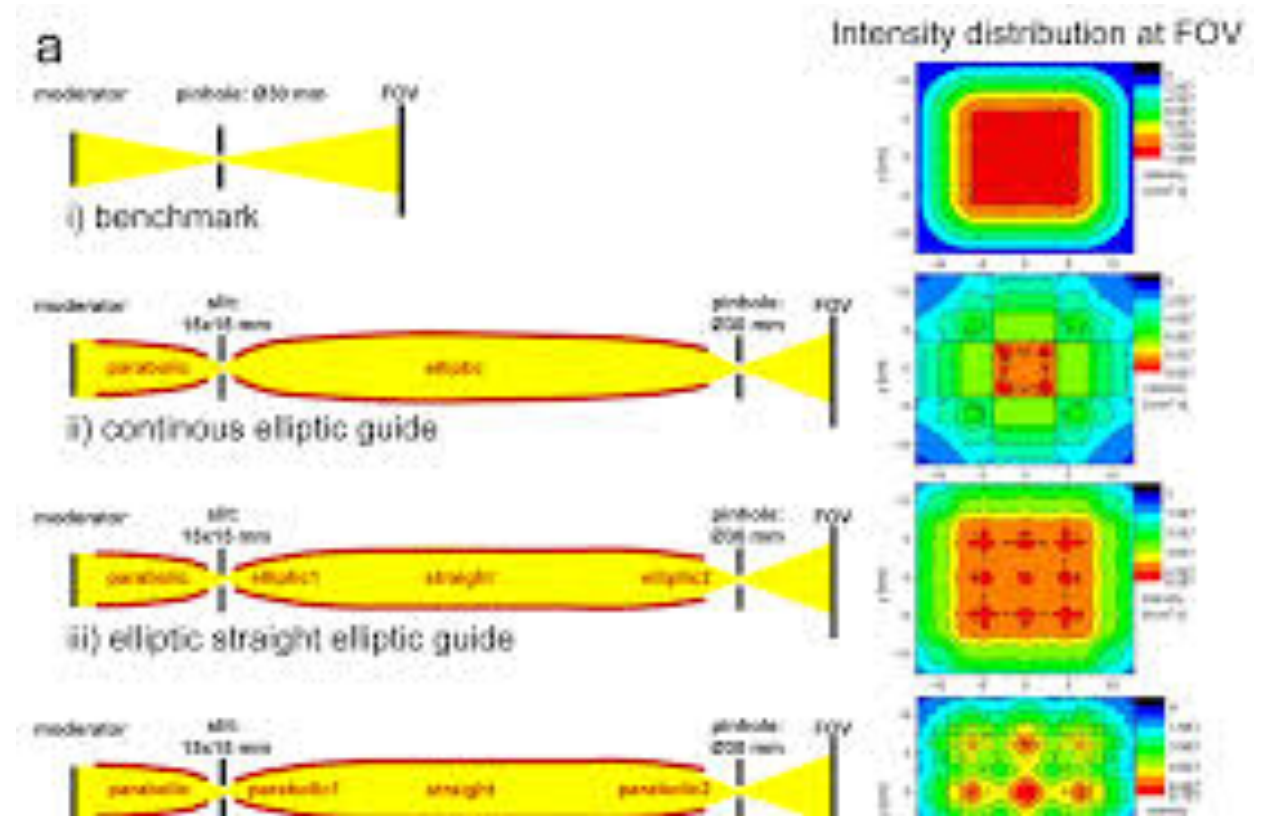
- Coatings
- Waviness
- alignment

Designing for service life

- substrates
- Robustness against misalignment

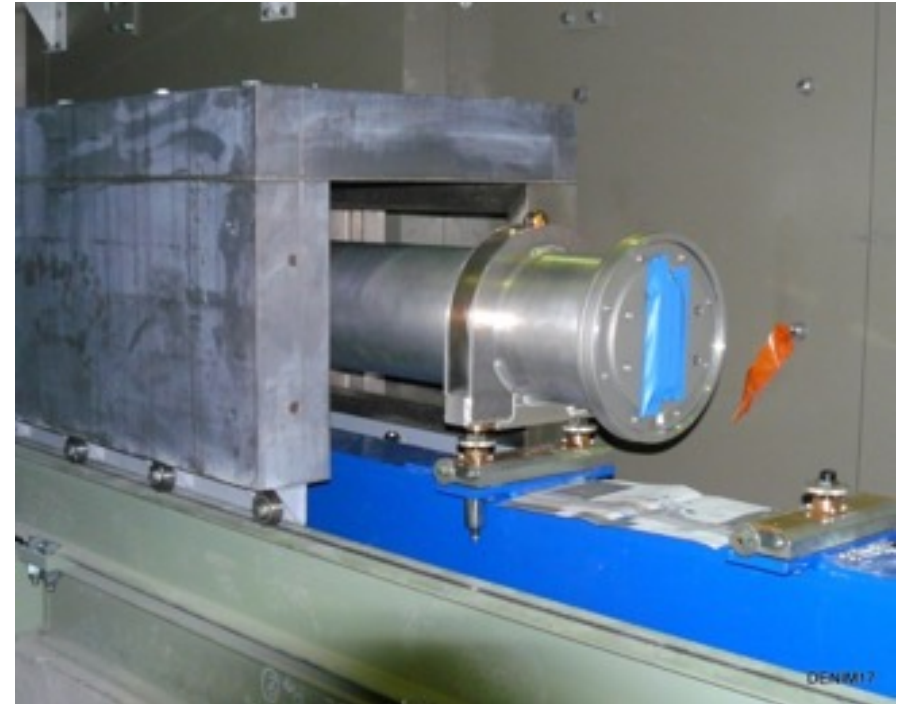
Optimisation

- N Transport simulations (McStas)
- Shielding pre-dimensionment



RADIATION

- Sources of radiation
- Shielding strategy
 - LOS
 - Thermal guides
 - Cold guides
- Selection of materials
- Material degradation
- Activation



ENGINEERING

The parts

- Supporting Optics
- Pressure housing

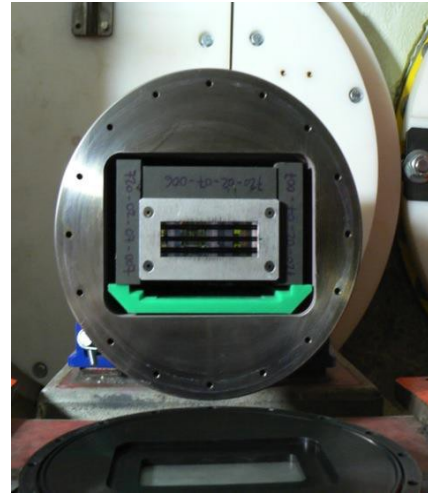
- Shielding

Potential for synergies & performance-cost optimization



ENGINEERING THE BEAM MUST GO THROUGH

- Beam path
 - Jackets
 - Window
 - Masks
 - Seals
 - Loads
- Material selection



■ Masks



windows



Inter housing

ENGINEERING POSITIONING

- Support systems for precision and stiffness.
 - Precise positioning systems
 - Alignment considerations
 - Allocation of movement range
 - Managing deflection, expansion & ground movement
 - Cost effective
- provisions for alignment
- Provisions for installation & maintenance

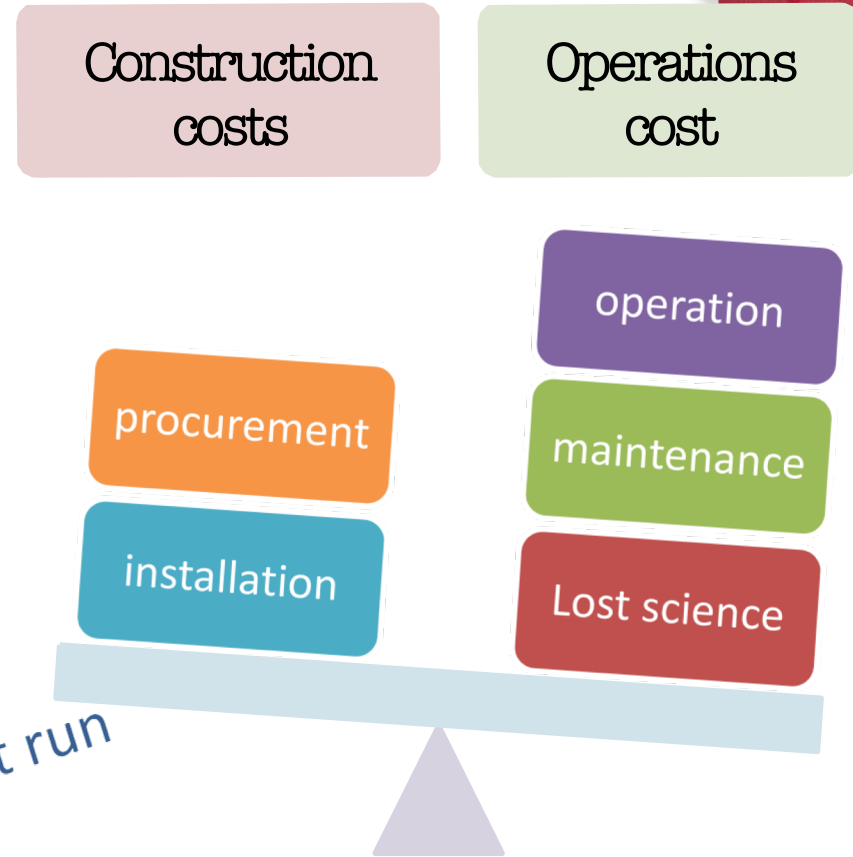


TRADE OFFS

PERFORMANCE V COST V OPERABILITY



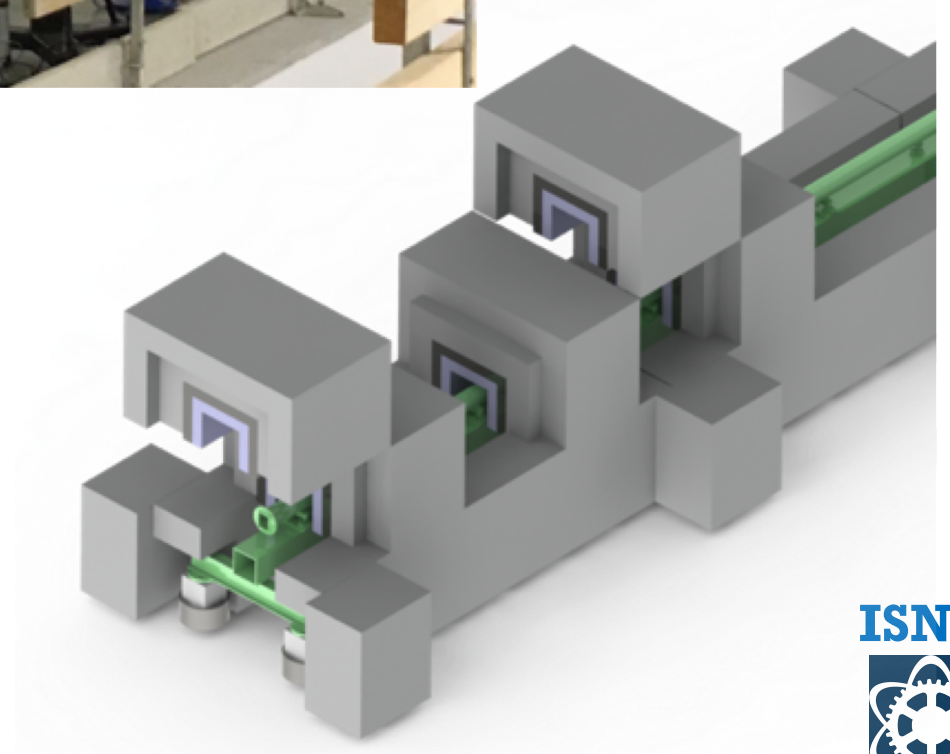
- Cost (everybody has to pay sometimes ...)
 - Installed cost
 - Operating costs
 - Disposal costs
- Lifetime costing
- Trade offs
- Sweet spots



Remember
Only instruments that run
produce science !

ALIGNMENT

- **Alignment**
 - requirements
 - tools
 - Methods
 - design considerations
 - Realism
- **Survey**
 - Approaches
 - embedded guides



MAINTENANCE (& DECOMMISSIONING)

Strategies

Diagnostics

- Flux loss
- Beam profile
- Failure
 - Vacuum
 - Degradation
 - Loss of alignment

Decommissioning

- End of life considerations
- Disposal



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PROCUREMENT

YOU CAN'T ALWAYS GET WHAT YOU WANT ...

- But if you try real hard you might get what you need...
- Procurement strategies
 - Turn key – separate
- Procurement issues
 - Specification
 - Quality assurance
 - Supply and demand





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SUMMING UP

COURSE STRUCTURE

